



ArtiSaneFood - Innovative bio-interventions and risk modelling approaches for ensuring microbial safety and quality of Mediterranean artisanal fermented foods



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Content

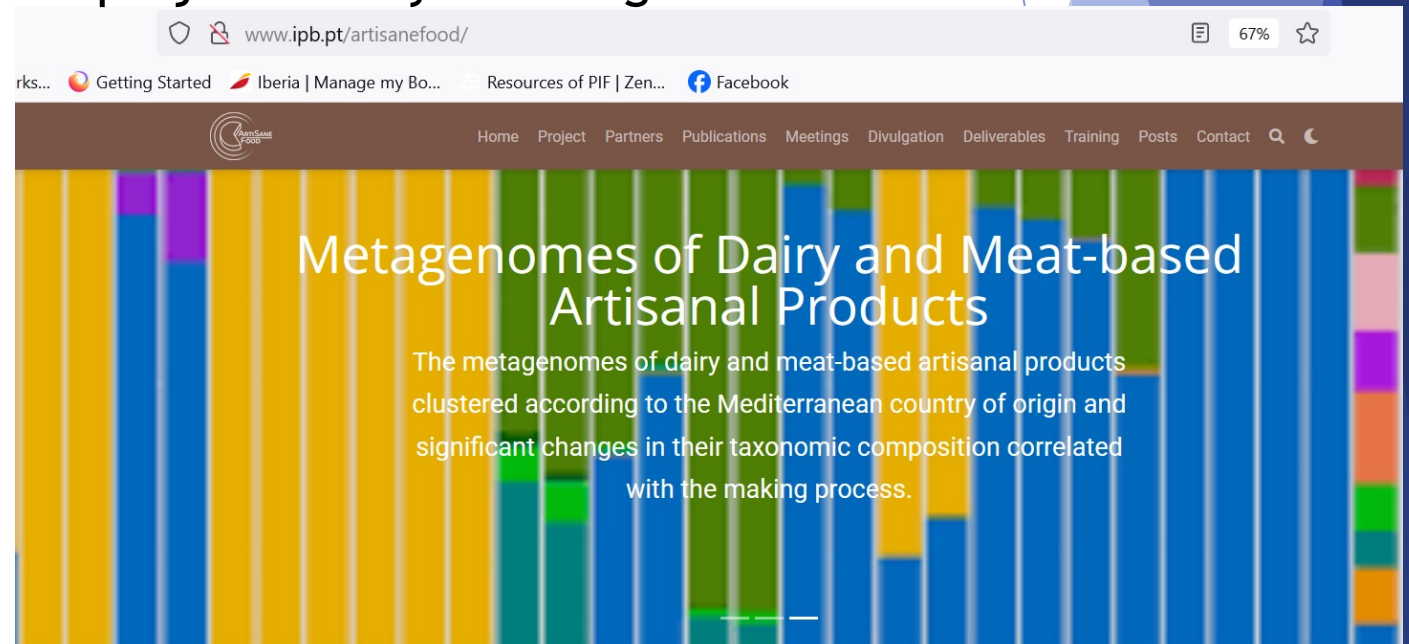
- ▶ Background of the ArtiSaneFood project
 - ▶ Objectives, partners, food products
- ▶ Pillars: Biointerventions, fate studies, dynamic modelling, process control, process risk models
- ▶ The ArtiSaneFood free tool
 - ▶ Database
 - ▶ Process risk models

Background: The ArtiSaneFood project



- Duration: June 2019 – May 2023
- Objective: to develop efficient **bio-intervention strategies**, **enhanced process criteria**, and an **easy-to-use food safety decision support IT tool**, aiming to the reduction and control of food-borne pathogens in artisanal fermented foods of meat or dairy origin produced in the Mediterranean.
- ✓ First PRIMA project led by a Portuguese institution

- Website:
<http://www.ipb.pt/artisanefood/>
- The decision-support tool
<https://arti-sane-food-frontend.vercel.app/>
- Repository:
<https://zenodo.org/communities/artisanefood>



Partners

- ✓ Portugal, Morocco, Tunisia, Spain, France, Italy, Greece



ISBST



ALMA MATER STUDIORUM
UNIVERSITÀ DI BOLOGNA



agence nationale de sécurité sanitaire
alimentation, environnement, travail



ΓΕΩΠΟΝΙΚΟ ΠΑΝΕΠΙΣΤΗΜΙΟ ΑΘΗΝΩΝ
AGRICULTURAL UNIVERSITY OF ATHENS

Artisanal foods

Alheira



Serrano



Manchego



Morcilla



Squacquerone



Emilia-Romagna



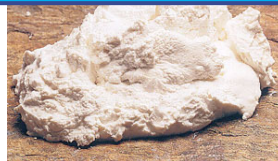
Camembert Normandy



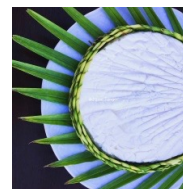
Noumbulo



Katiki Domokou



Jben



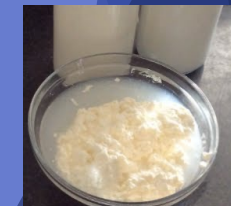
Merguez



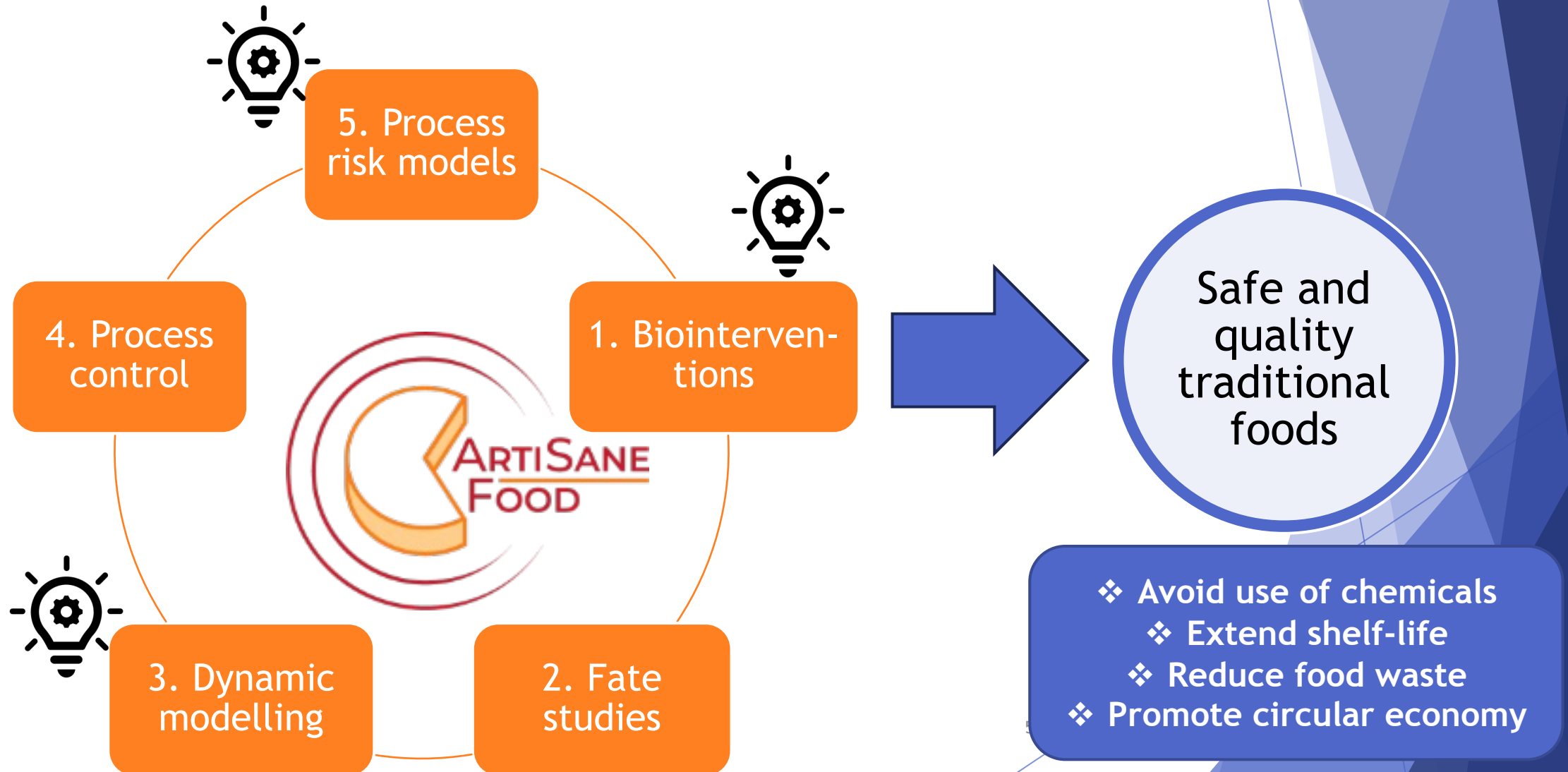
Kaddid



Lben



The Pillars of the project



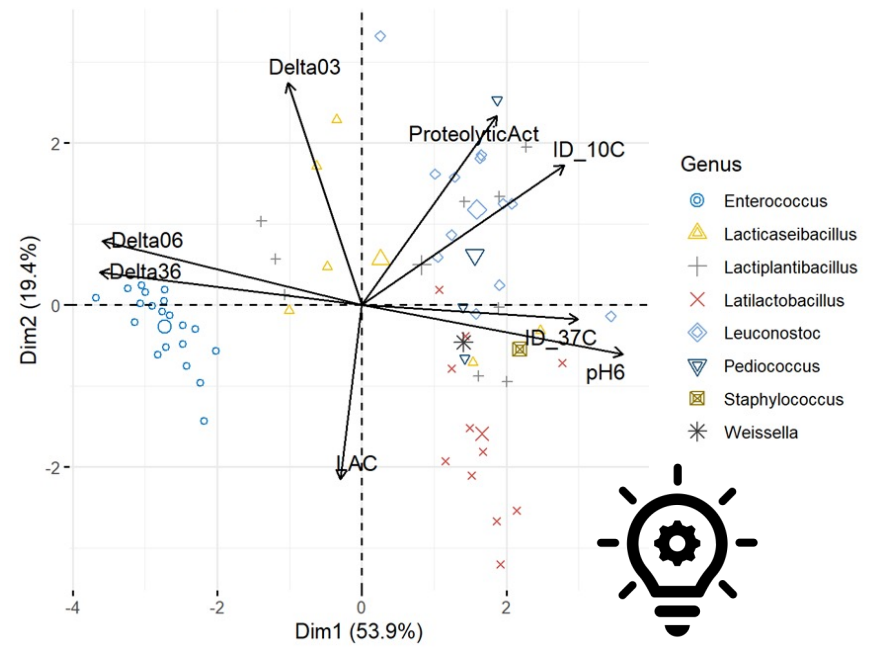
The Pillars of the project



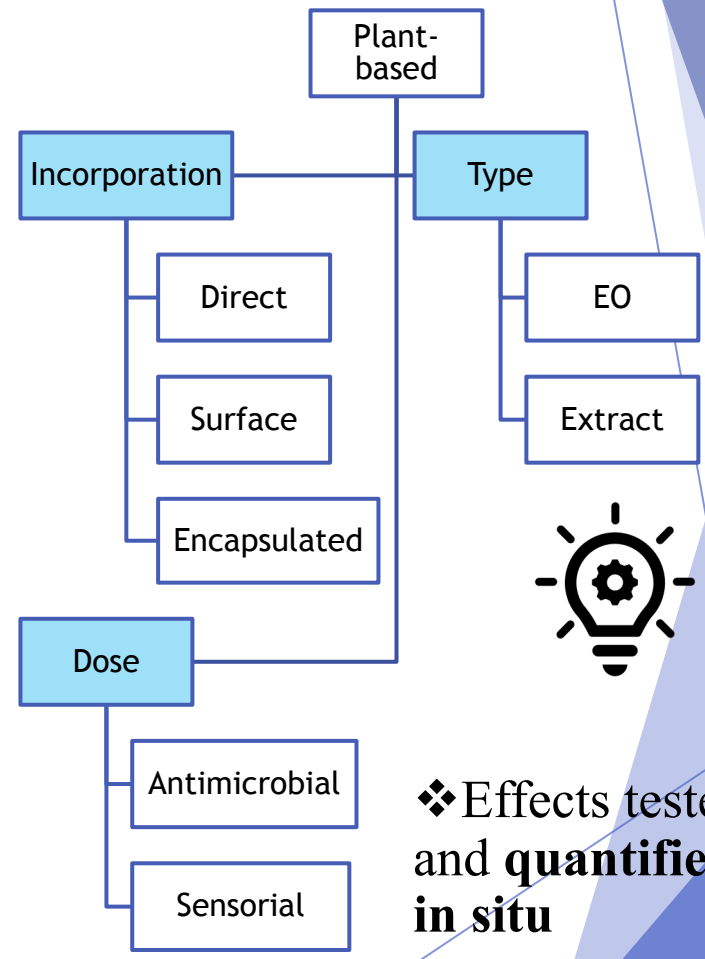
1. Biointerventions

● Functional starter cultures

- Development of functional starters
 - ❖ Assessment and ID of potential LAB
 - ❖ Apart from technological properties, antimicrobial properties were **tested and quantified in situ**



● Natural extracts with antimicrobial properties



❖ Effects tested and **quantified in situ**



The Pillars of the project



2. Fate studies

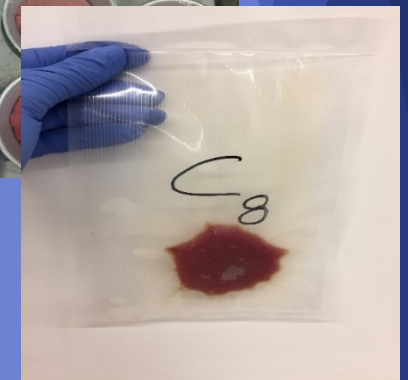
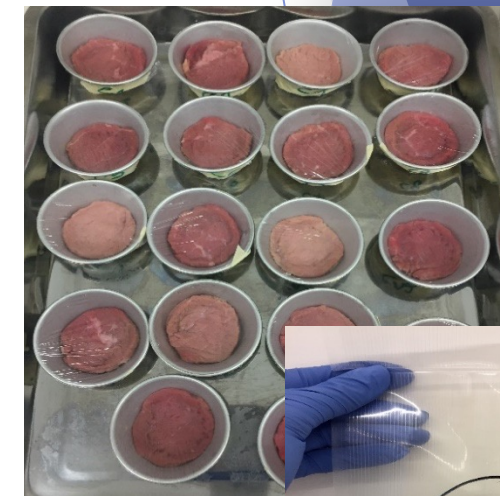
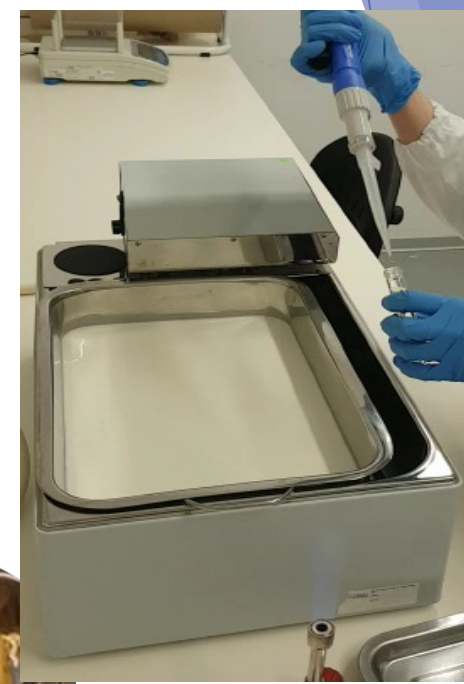
● In-situ evaluation of the growth or survival of selected foodborne pathogens (*Salmonella*, *L. mono*, *S. aureus*) **artificially inoculated** in the food to assess the effects of (bio-)interventions

● Treatments

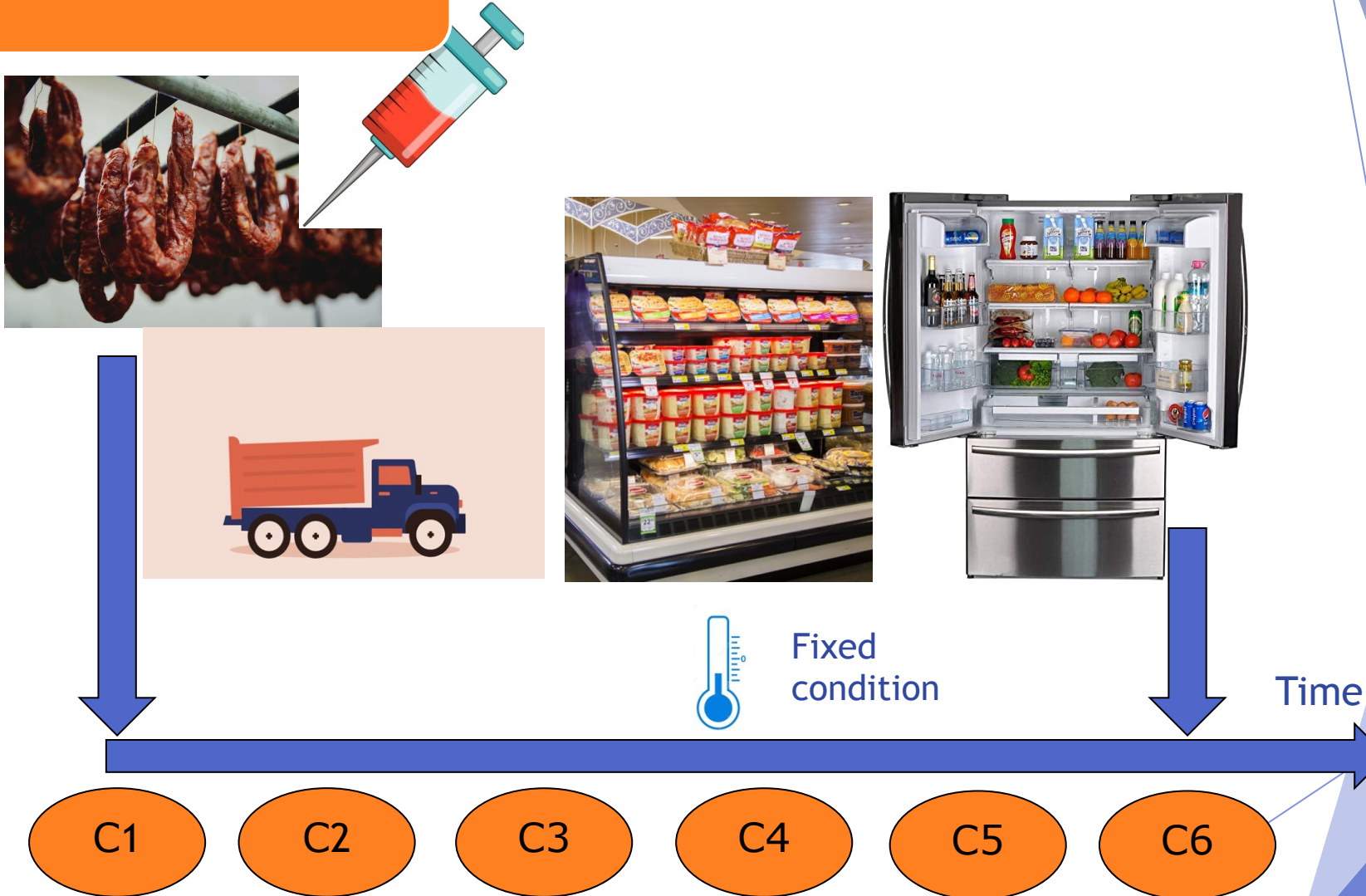
- Control
- Improved process criteria
- Added lactic acid bacterium/cultures
- Added extracts or EOs

● Stage of monitoring (CCP?)

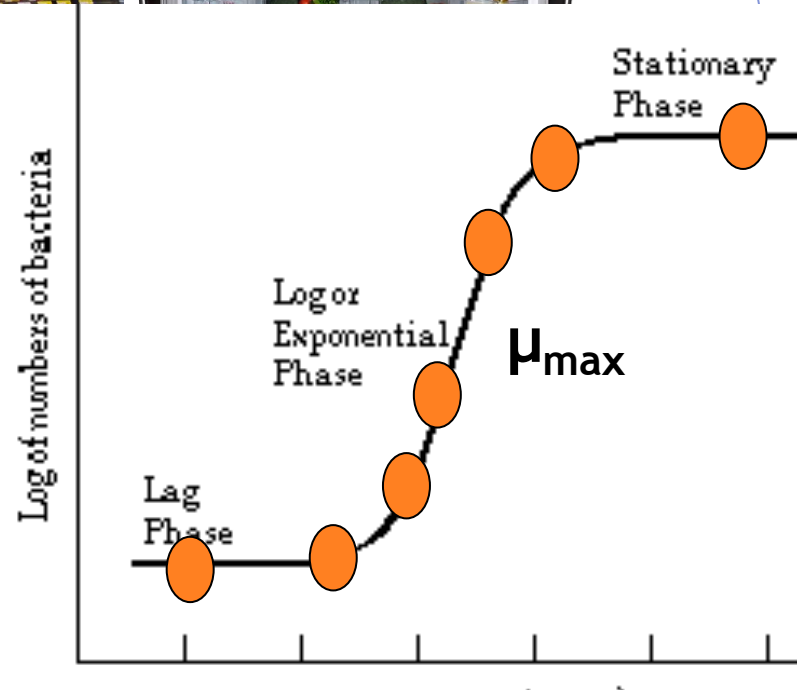
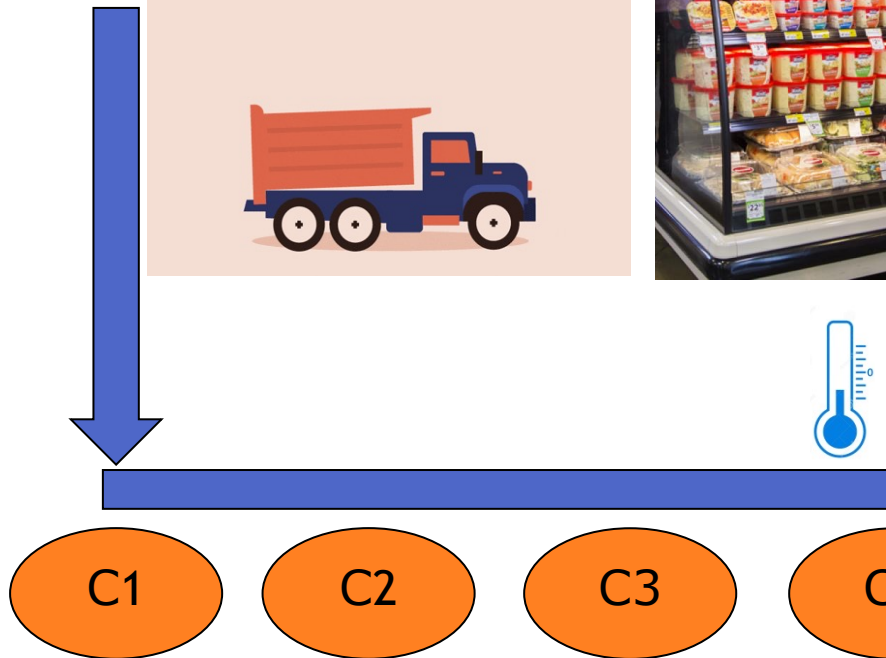
- Fermentation
- Maturation or curing
- Storage (shelf life)



2. Fate studies



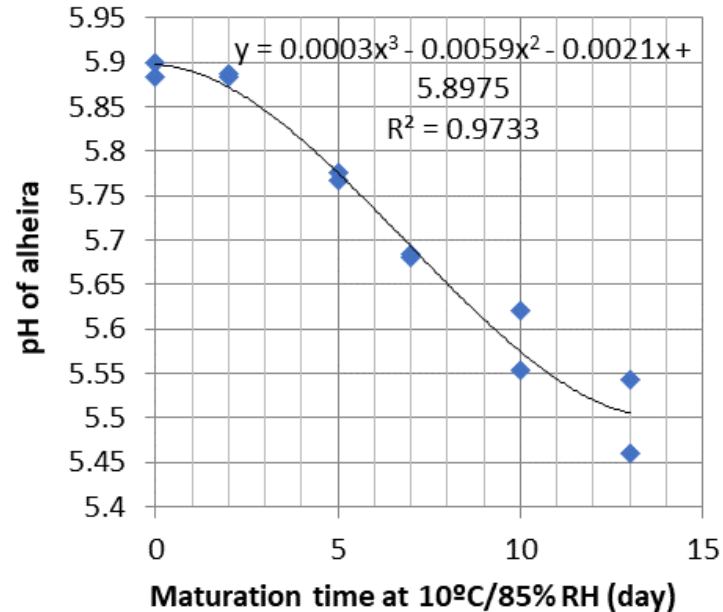
2. Fate studies



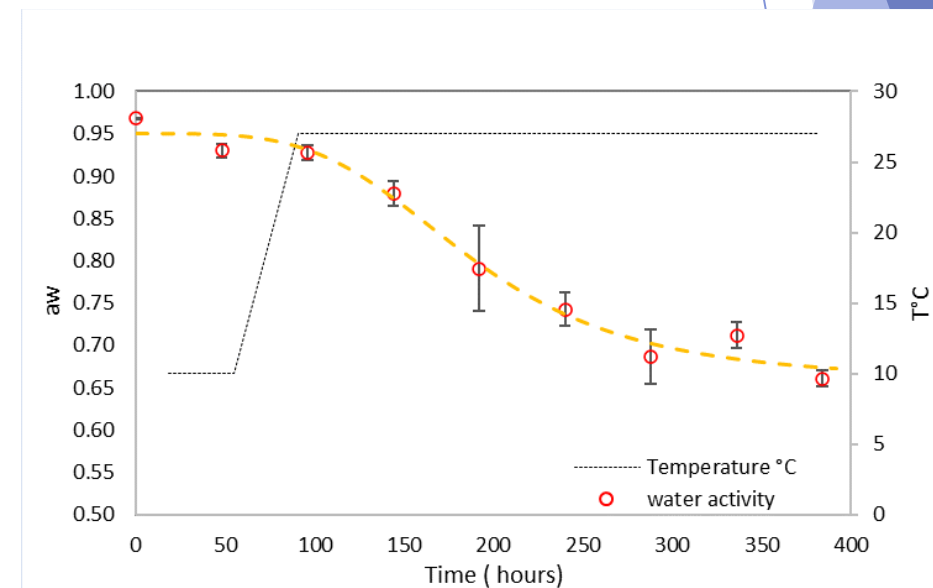
2. Fate studies

- Nonetheless our fate studies are characterised for having no fixed conditions

- ❖ Product: Alheira
- ❖ Stage: Maturation
- ❖ Changing property: pH
- ❖ Treatment: **Control**



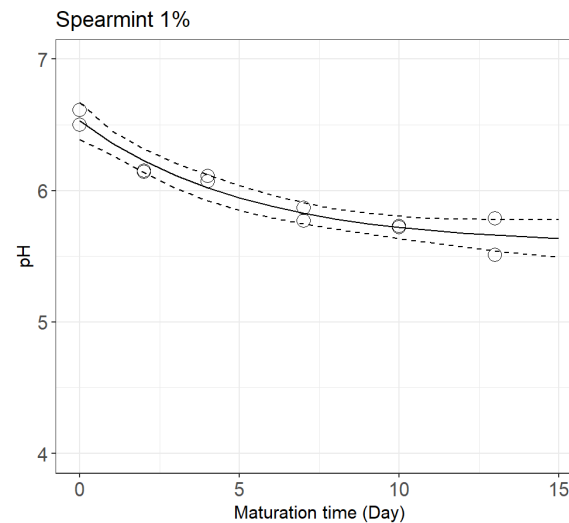
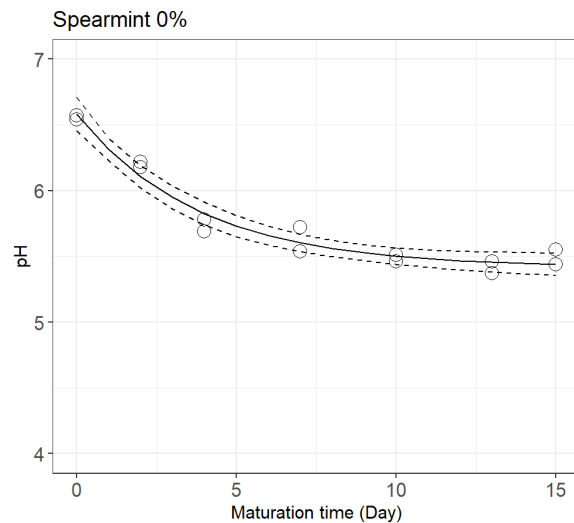
- ❖ Product: Merguez
- ❖ Stage: Fermentation and drying
- ❖ Changing properties: aw and temperature
- ❖ Treatment: **Control**



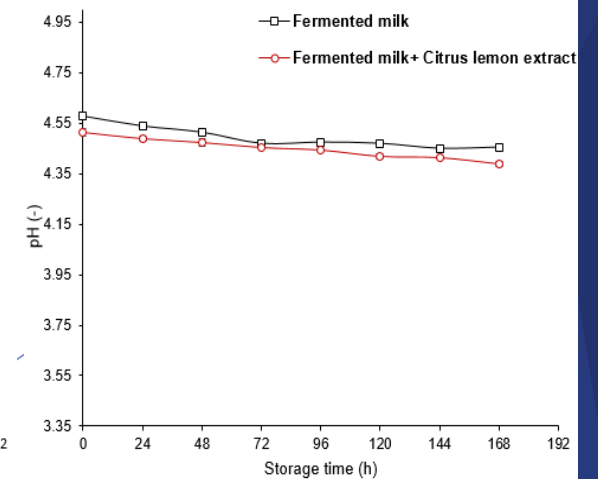
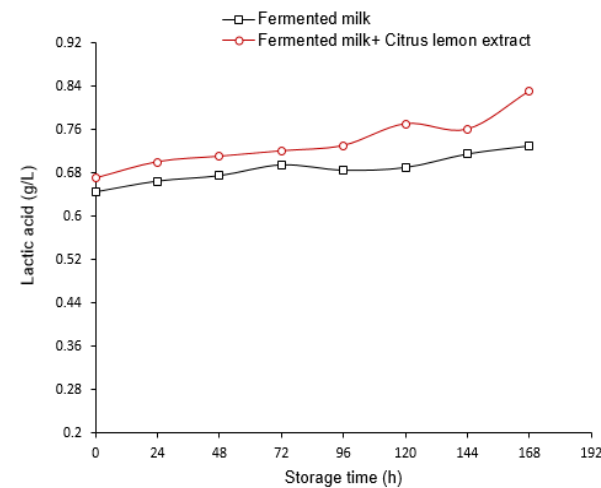
2. Fate studies

- Consider that some bio-interventions further affect the evolution of the changing properties (!)

- ❖ Product: Raw milk cheese
- ❖ Stage: Maturation
- ❖ Changing property: pH
- ❖ Treatment: Addition of 1% spearmint extract



- ❖ Product: Fermented milk
- ❖ Stage: Cold storage
- ❖ Changing properties: pH and acidity
- ❖ Treatment: Addition of lemon extract



2. Fate studies

- Modelling is challenging, because of dynamic data and interactions:

Observed bacterial concentrations (pathogens and LAB)

Initial conditions

Prms

Alters changing pH, [LAC], aw

Bio-
Inter-
vention

Changing pH, [LAC], aw

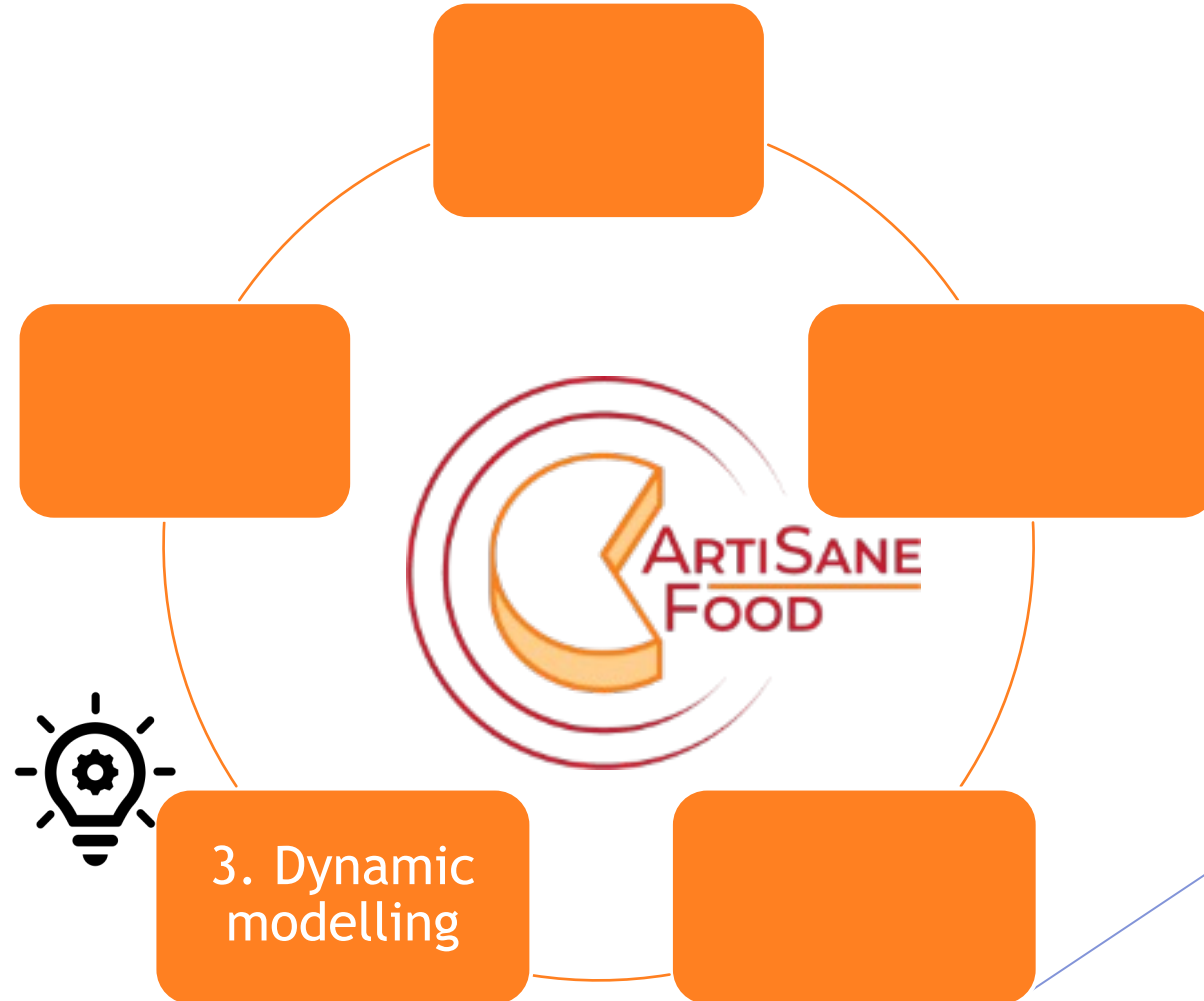
Elapsing time
(t)

Control

- ❖ Dynamic data:
 - ❖ Fermented food products

- ❖ Interactions:
 - ❖ Kinetic parameters <-> Bio-interventions

The Pillars of the project



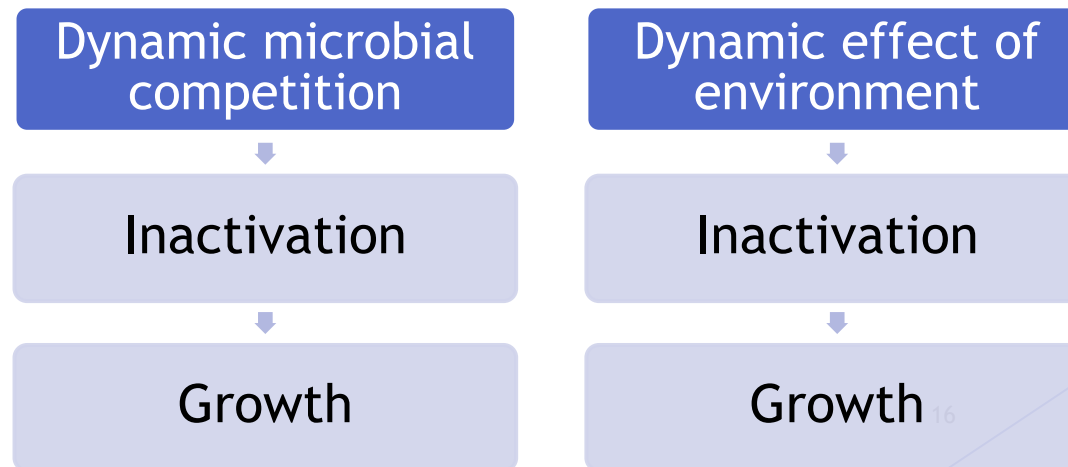
3. Dynamic modelling

Predictive microbiology: controlling factors in foods and responses of pathogenic and spoilage microorganisms are quantified and modelled by mathematical equations

- The main problems are:
 - The kinetic parameters that depend on environmental parameters cannot be treated as constant, then resort to derivatives

$$\int_{N_0}^{N_t} \frac{dN}{N} = \int_0^t \mu dt$$

- Lactic acid bacteria may (or not) retard the development of foodborne pathogens



3. Dynamic modelling

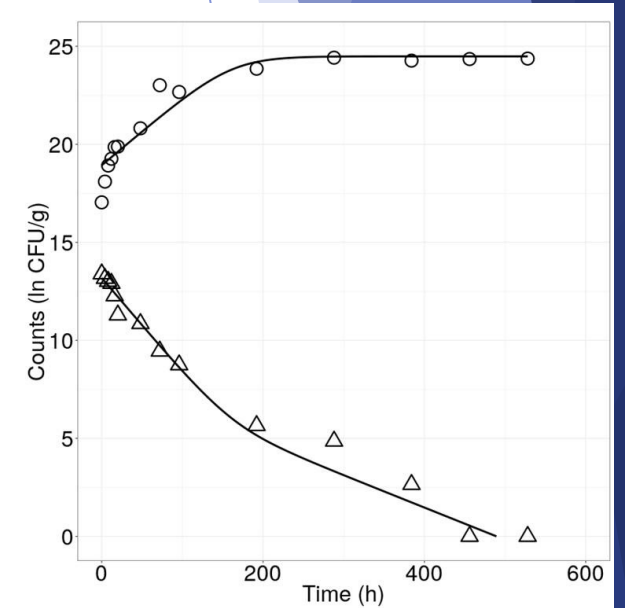
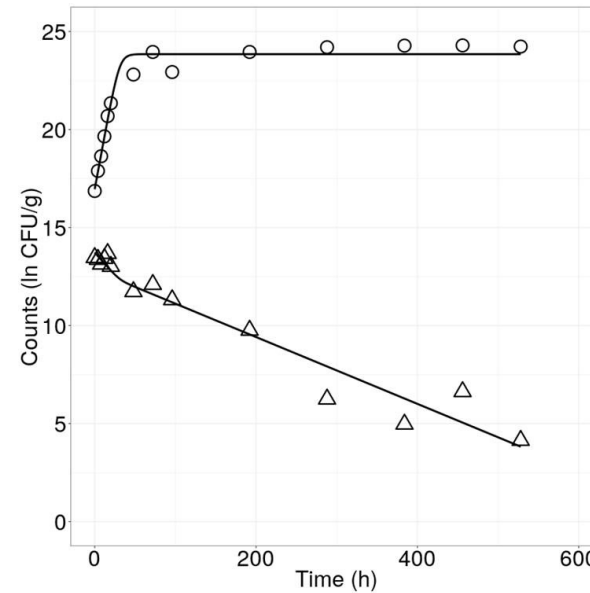
Dynamic microbial competition



Inactivation



L. monocytogenes was inactivated by added LAB culture in fermented sausage at two different storage temperatures



3. Dynamic modelling



Jameson-effect competition model with gamma interaction parameter

$$\frac{1}{N_{LM}} \frac{dN_{LM}}{dt} = \mu_{LM} \left(1 - \frac{N_{LM} + \gamma N_{LAB}}{N_{max\ tot}} \right)$$

$$\frac{1}{N_{LAB}} \frac{dN_{LAB}}{dt} = \mu_{LAB} \left(1 - \frac{N_{LAB}}{N_{max\ tot}} \right)$$

If $\mu_{LM} > 0$:

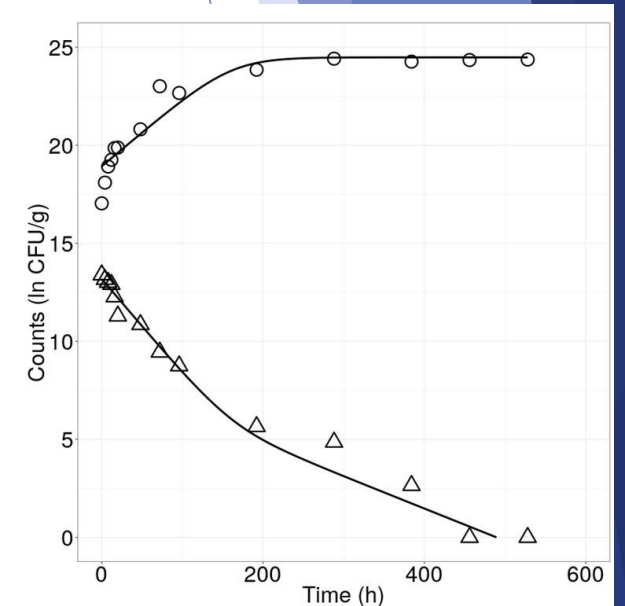
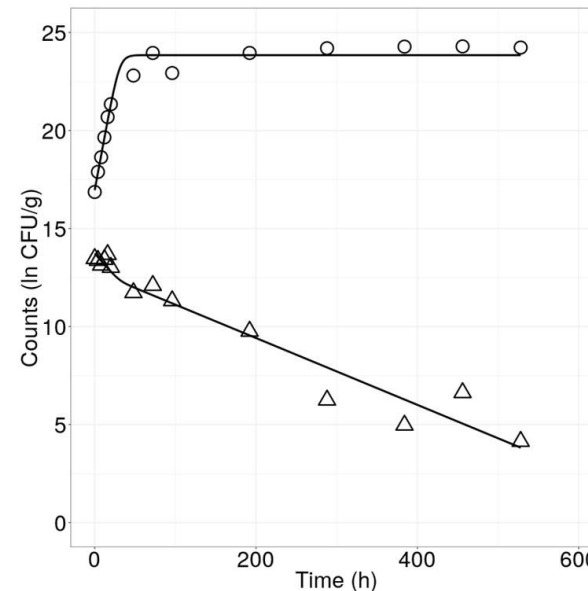
$\gamma < 1$: LM still grows after LAB reaches a maximum

$\gamma > 1$: LM stops growing after LAB reaches a maximum

If $\mu_{LM} < 0$:

$\gamma > 1$: when LAB reaches maximum growth, LM population can become less sensitive to the inhibitory effect of LAB

L. monocytogenes was inactivated by added LAB culture in fermented sausage at two different storage temperatures



$\ln(\gamma)$

0.632 (SE=0.188)

$\gamma=1.88$ at 10 °C

0.661 (SE=0.077)

$\gamma=1.94$ at 5 °C

3. Dynamic modelling

Dynamic microbial competition

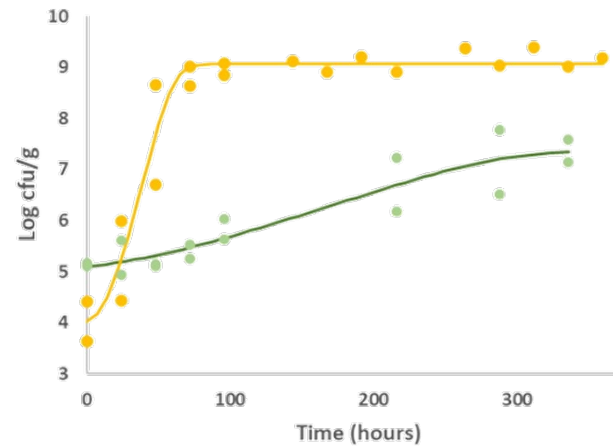


Growth

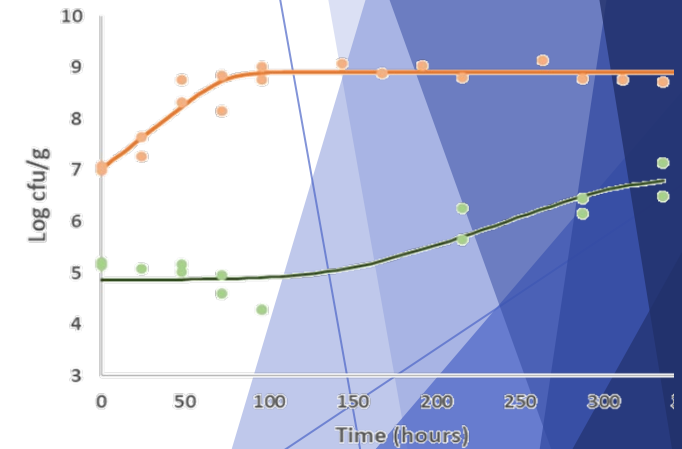


L. monocytogenes grows in *salchichón* sausage during storage, but its growth is delayed by added LAB culture

(A) Autochthonous LAB



(B) +Starter culture



3. Dynamic modelling

● Lotka-Volterra competition model with alpha interaction parameter

$$\frac{1}{LM} \frac{dLM}{dt} = \mu_{LM} \left(1 - \frac{LM + \alpha_{LM-LAB} \times LAB}{LM_{max}} \right)$$

$$\frac{1}{LAB} \frac{dLAB}{dt} = \mu_{LAB} \left(1 - \frac{LAB}{LAB_{max}} \right)$$

● **If $\alpha_{LM-LAB} = 0$:**

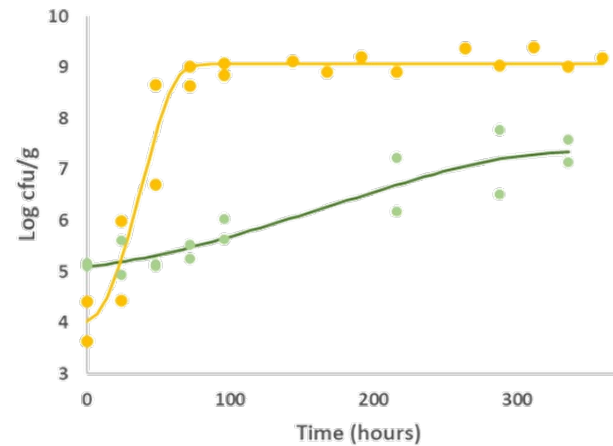
● No effect of LAB, each bacterial group grows independently

● A good way to test if there is really inhibition effect

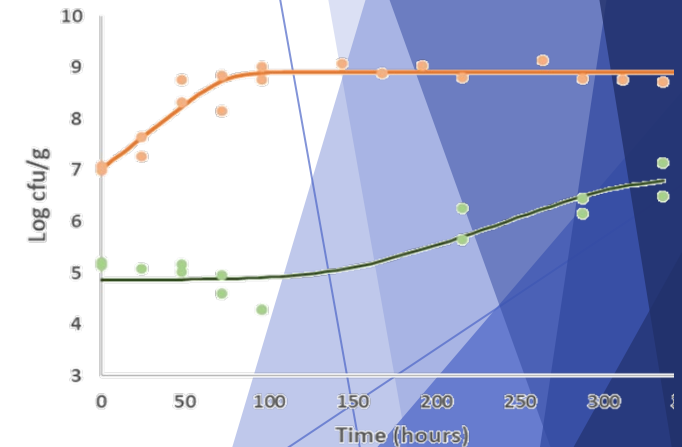


● *L. monocytogenes* grows in *salchichón* sausage during storage, but its growth is delayed by added LAB culture

(A) Autochthonous LAB



(B) +Starter culture



3. Dynamic modelling

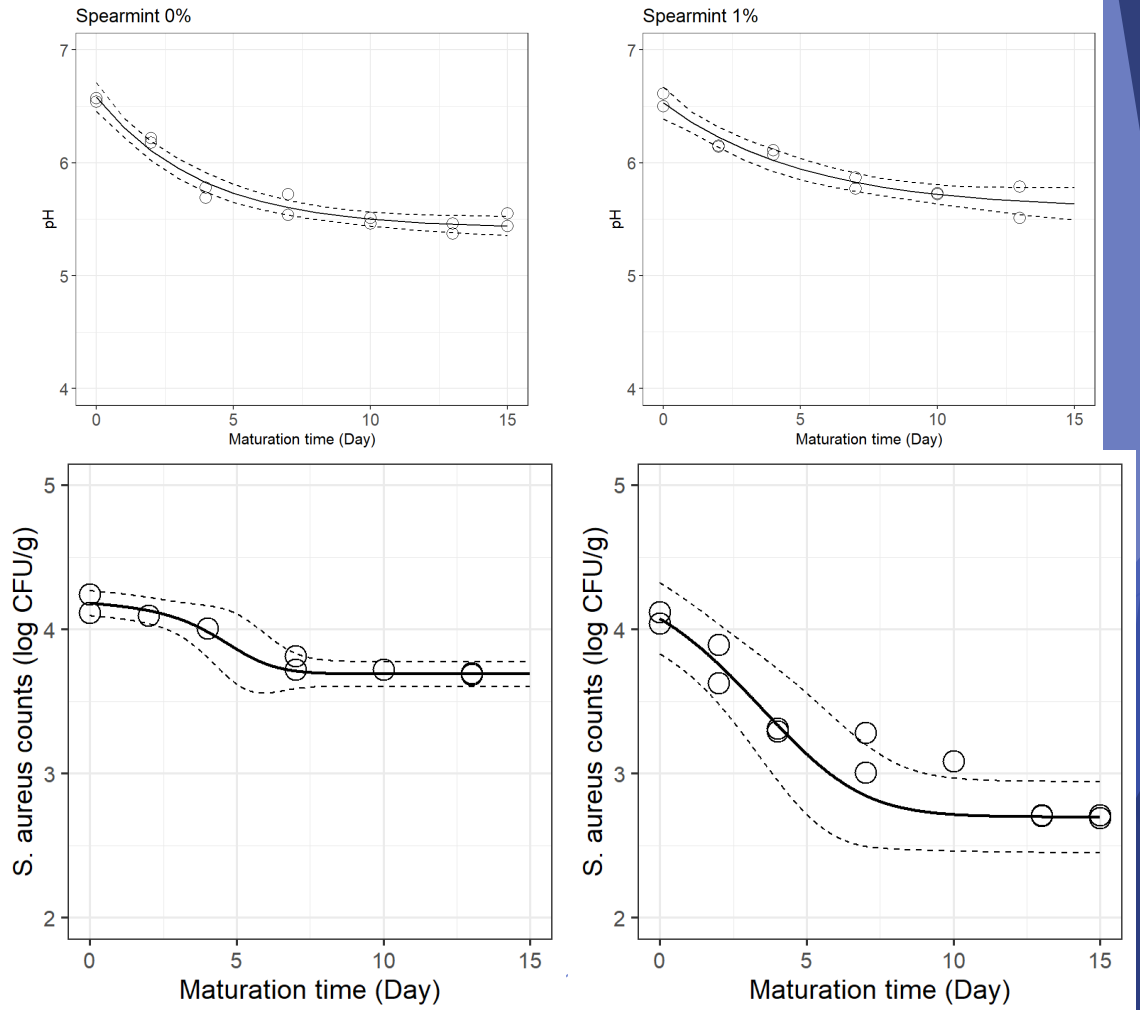
Dynamic effect of environment



Inactivation



- *S. aureus* in raw milk cheese is inactivated during maturation, and it is further inactivated by adding spearmint extract in goat's milk cheese,
- pH changes during maturation



3. Dynamic modelling

● Geeraerd inactivation model coupled with Bigelow model for pH

$$\frac{dN}{dt} = -kN \left(\frac{1}{1 + C_c} \right) \left(1 - \frac{N_{res}}{N} \right)$$

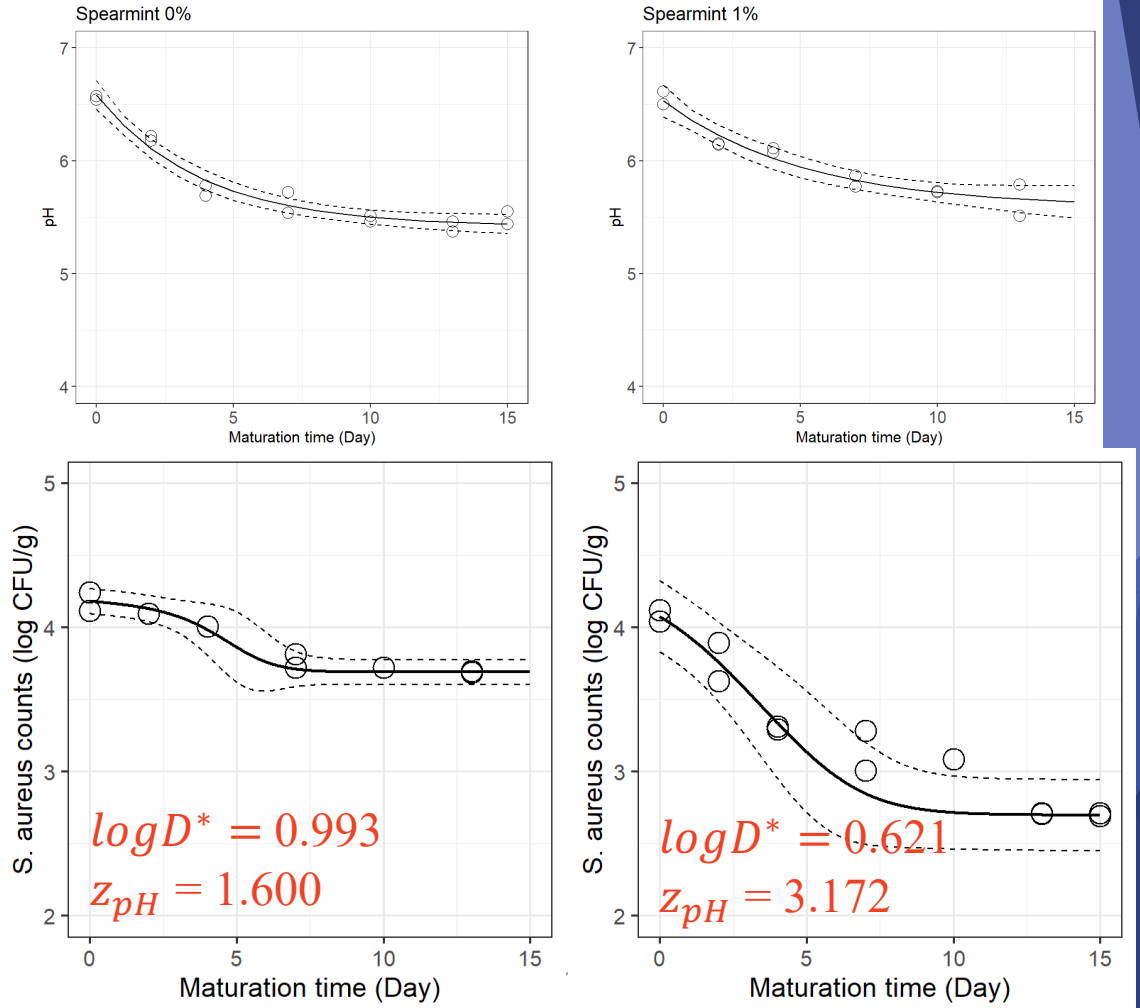
$$\frac{dC_c}{dt} = -kC_c$$

$$D = \frac{\log(10)}{k}$$

$$\log D = \log D^* - \left(\frac{pH - pH^*}{Z_{pH}} \right)^2$$



- *S. aureus* in goat's milk cheese is inactivated during maturation, and it is further inactivated by adding spearmint extract in goat's milk cheese,
- pH changes during maturation



3. Dynamic modelling

- *L. monocytogenes* in soft cheese grows during curing in both, without added starter culture and with added starter culture
- pH profiles are different

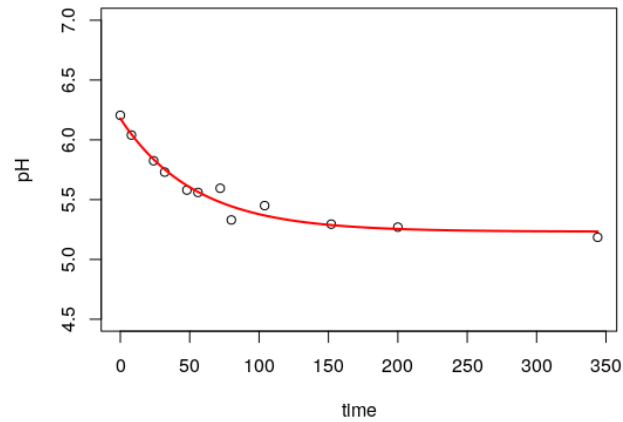
Dynamic effect of environment



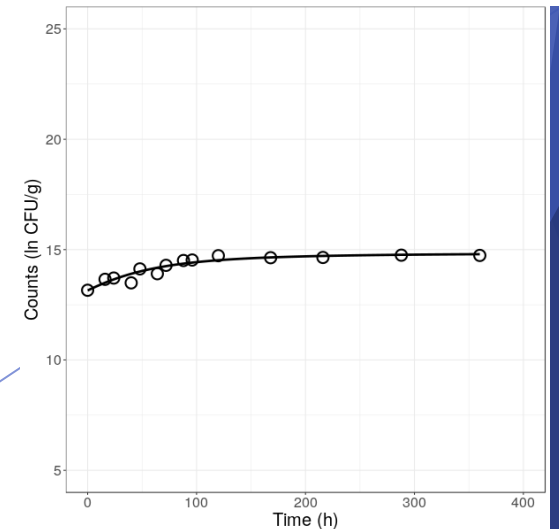
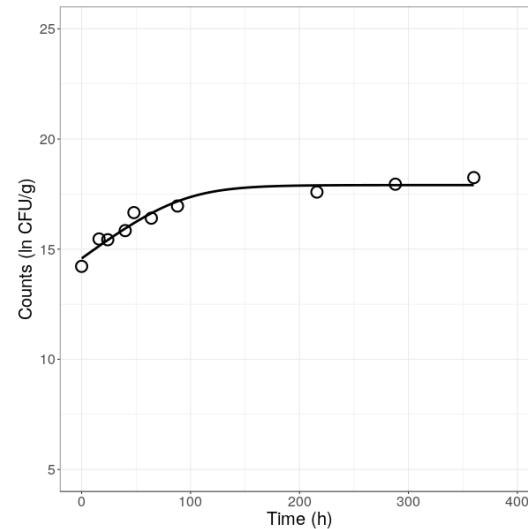
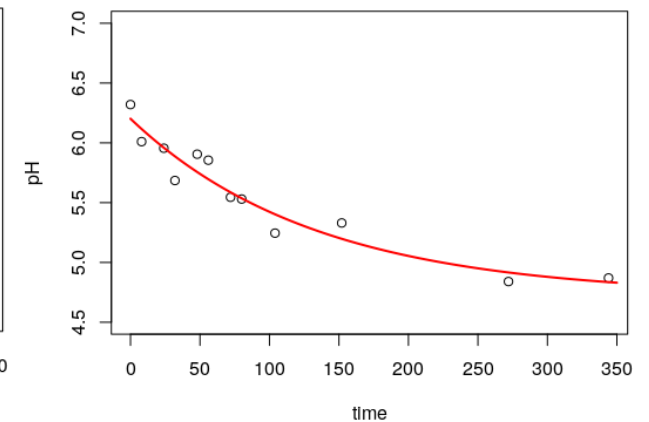
Growth



No added culture



Added culture



3. Dynamic modelling

Huang growth model coupled with cardinal parameter model for pH and aw

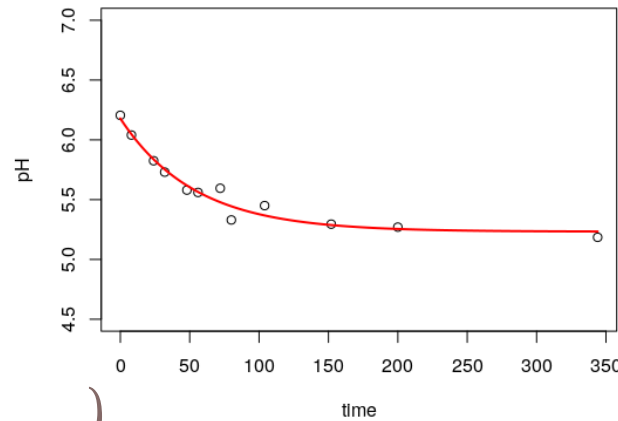
$$\frac{dY}{dt} = \frac{\mu_{max}}{1 + e^{-4(t-\lambda)}} (1 - e^{Y-Y_{max}})$$

$$\mu_{max} = \mu_{opt} \left\{ \frac{(pH - pH_{min})(pH - pH_{max})}{(pH - pH_{min})(pH - pH_{max}) - (pH - pH_{opt})^2} \right\} \times \left\{ \frac{a_w - a_{w\ min}}{1 - a_{w\ min}} \right\}$$

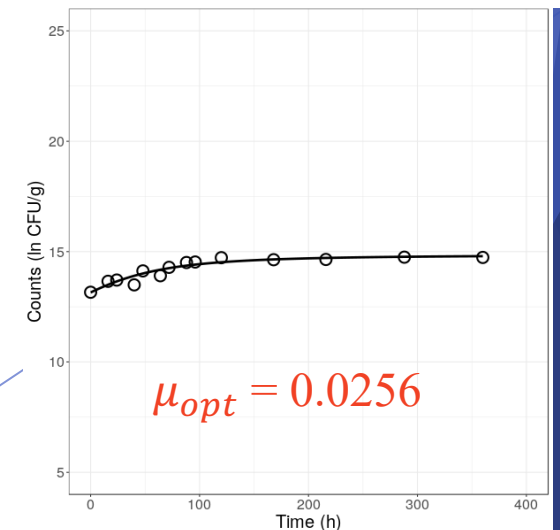
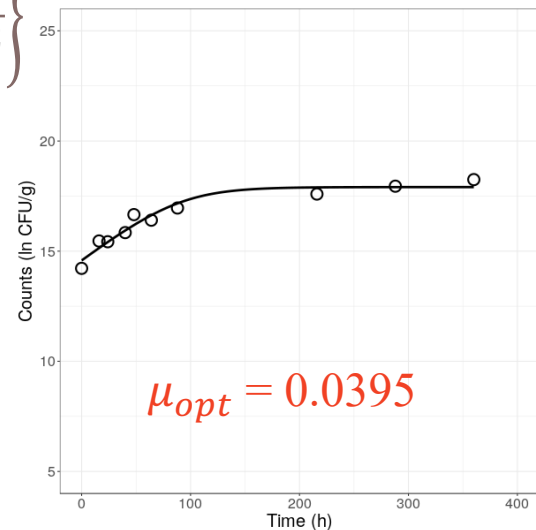
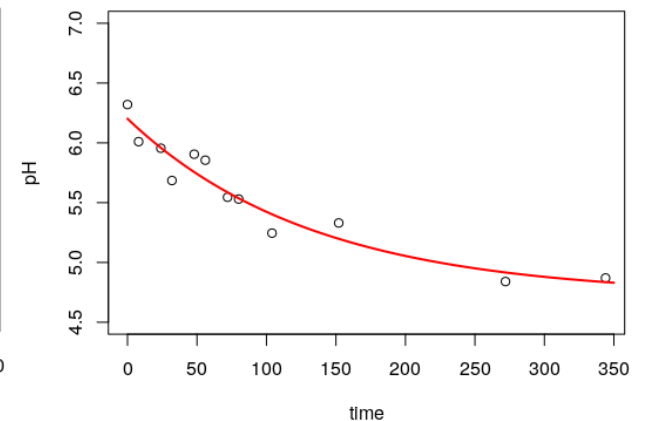


- L. monocytogenes* in soft cheese grows during curing in both, without added starter culture and with added starter culture
- pH profiles are different

No added culture



Added culture



The Pillars of the project

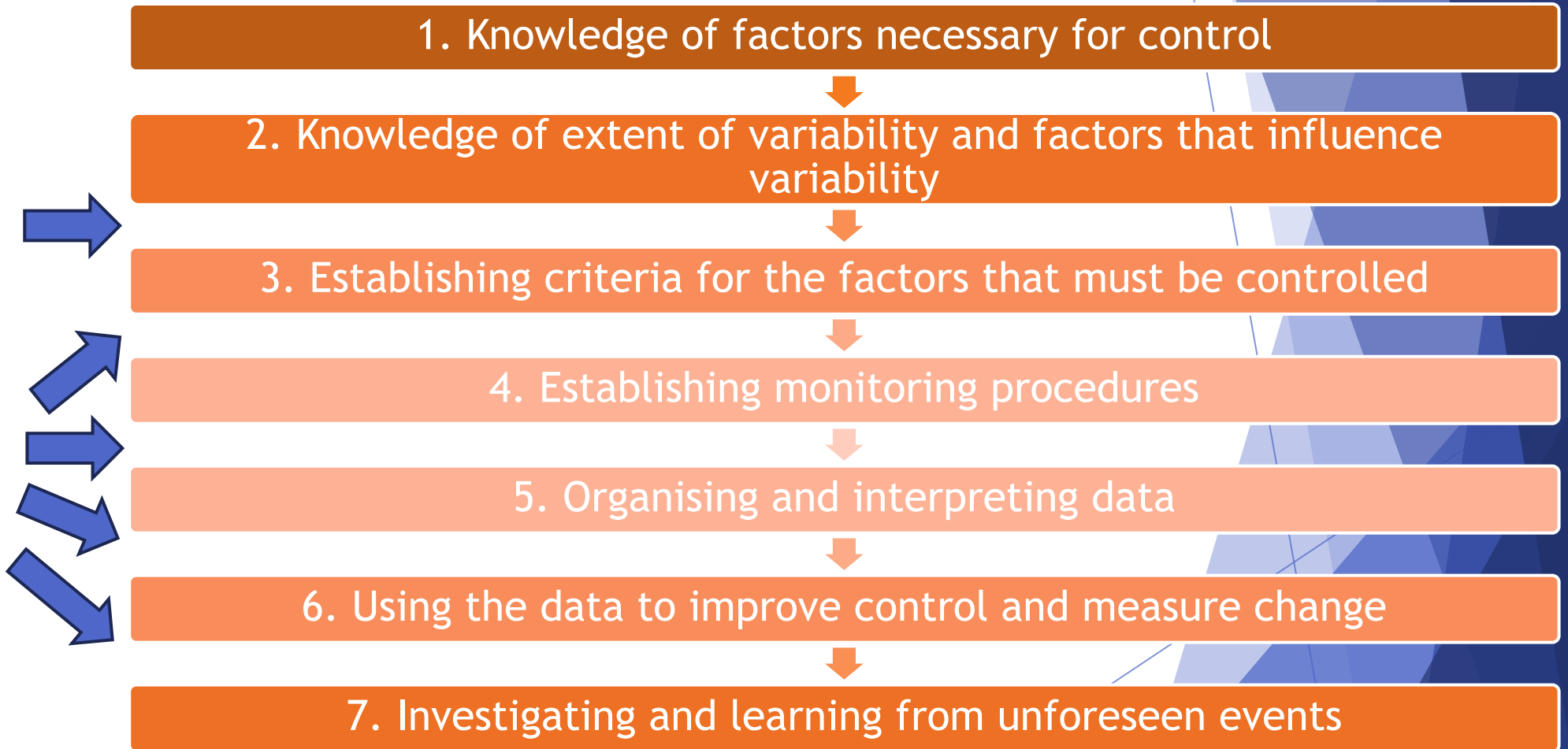


4. Process control

Food safety control system

Variability between lots assessed, since it must be small in comparison to variability within a lot

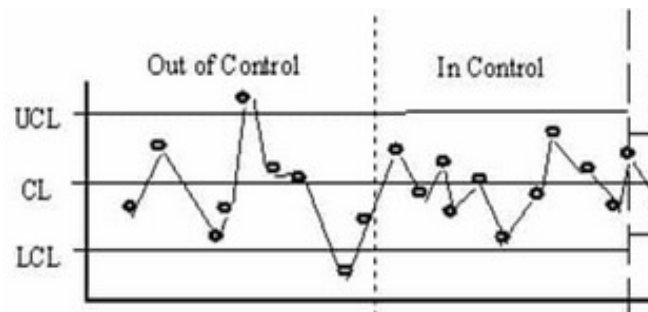
Detect process deviations (when it has gone out-of-control)



4. Process control

Verification testing

Can rely on **statistical process control** to make informed decisions about the capability of a process to produce safe food

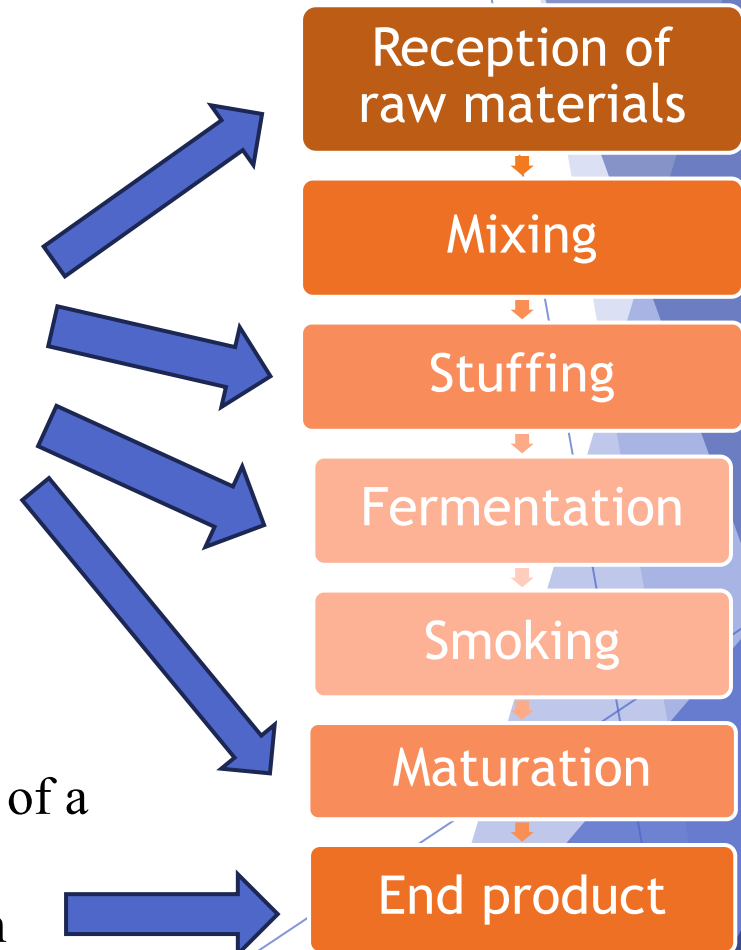


- ✓ Standards
- ✓ Quality monitoring tools

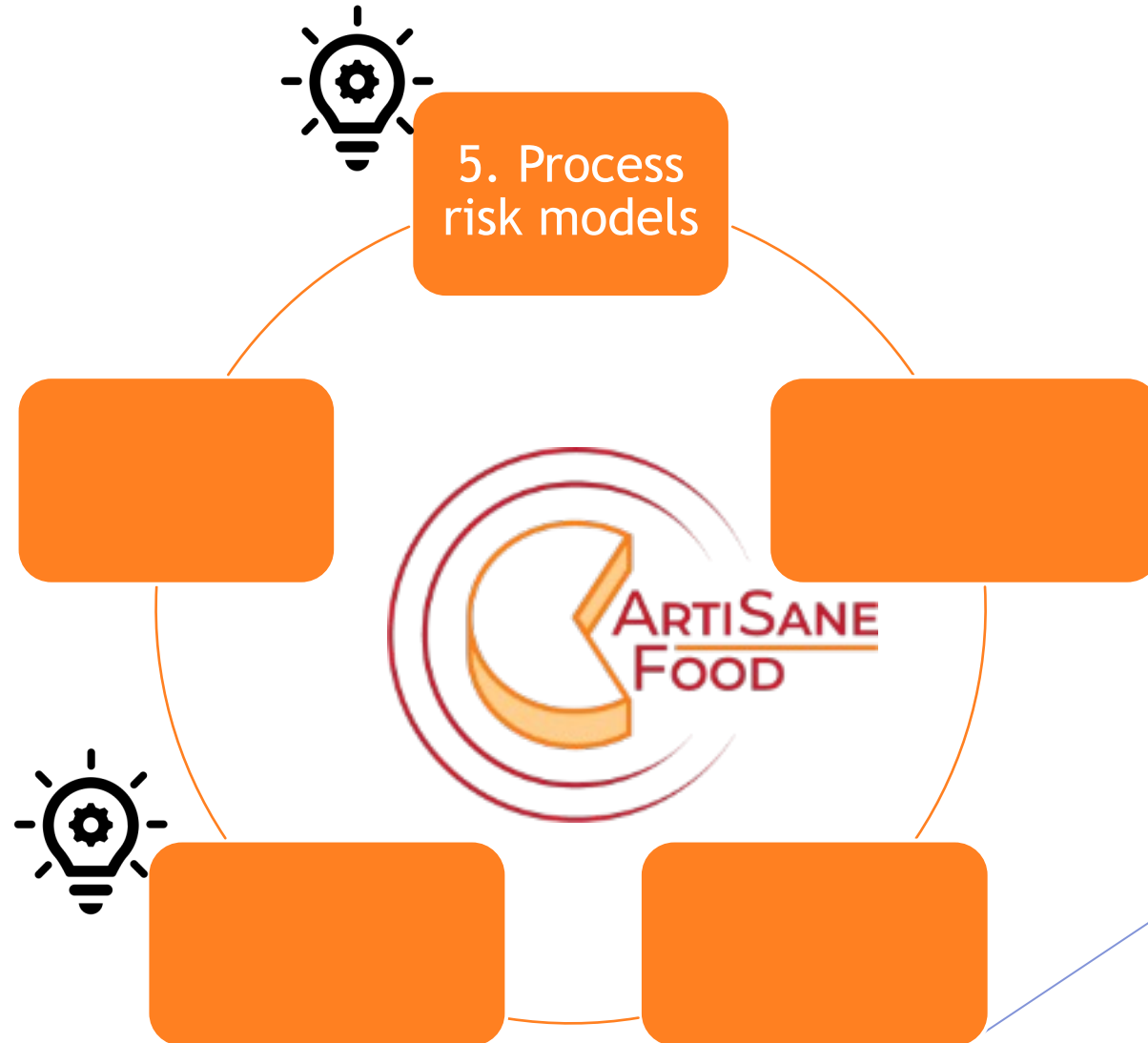
Process control verification can be applied at any point in the food chain

Regulatory verification: use of a **microbiological criterion** to demonstrate that the upstream process is under control

Processing of fermented sausages



The Pillars of the project



5. Process risk models

- A process risk model is an exposure assessment model that describes the pathways of a foodborne pathogen along processing

Process risk model

Initial P
and C

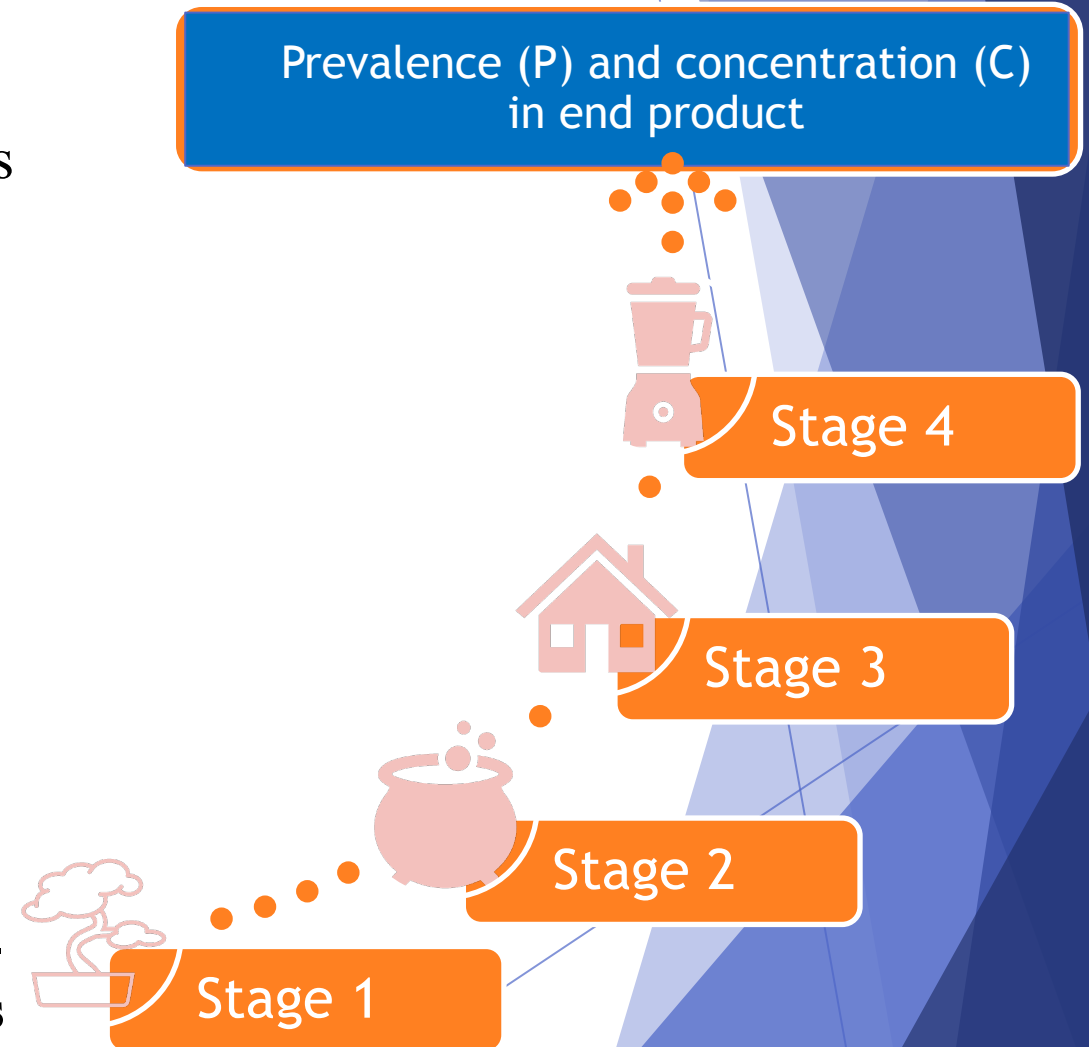
Process
variables

Microbial
kinetics

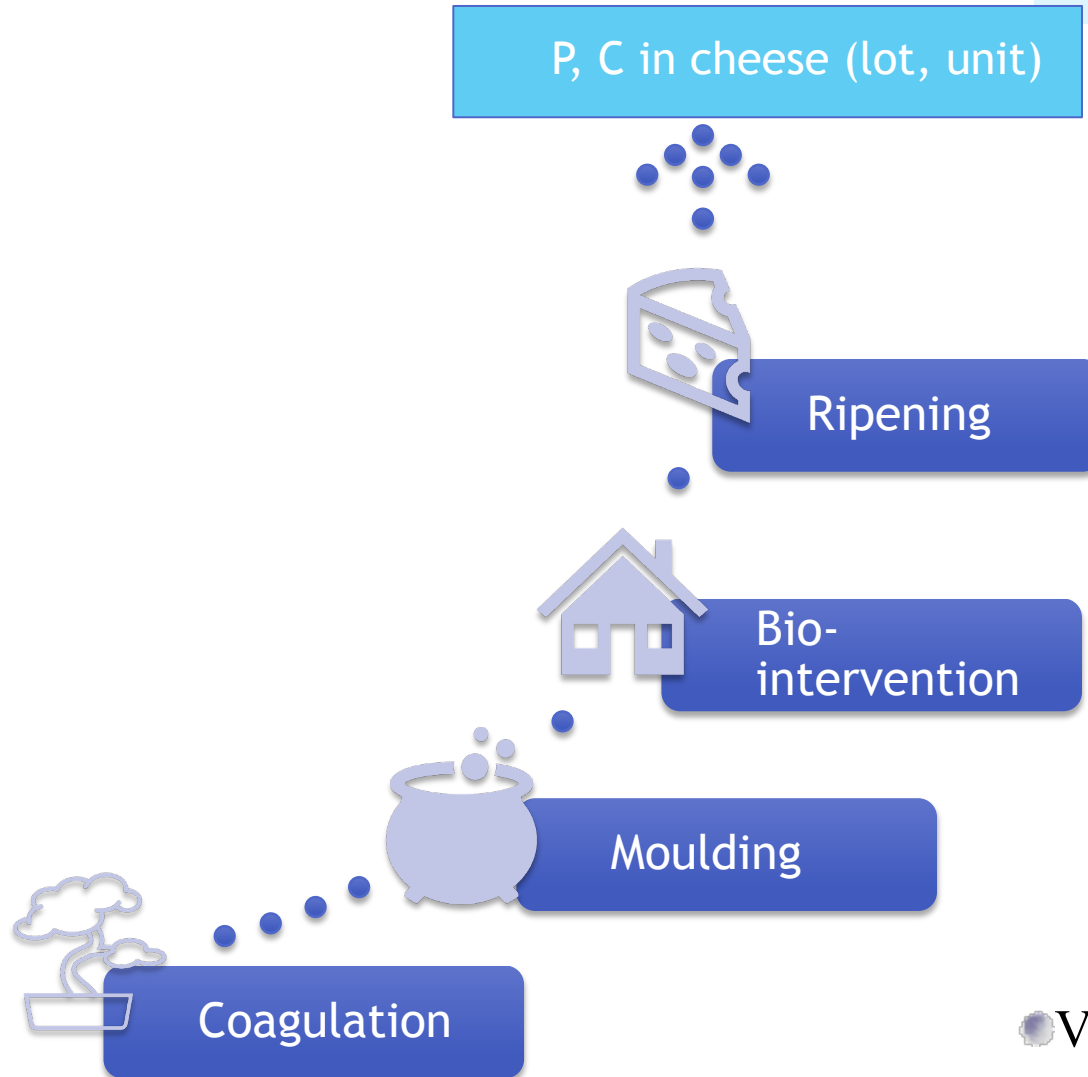
✓ **Surveys
in
factories**

✓ **Standards**
✓ **Bio-
interventions**

✓ **Dynamic
models**
✓ **Effect of bio-
interventions**



5. Process risk models



- Generic model for cheesemaking
 - Customisable for any cheese and fermented milk
 - *L. monocytogenes* only

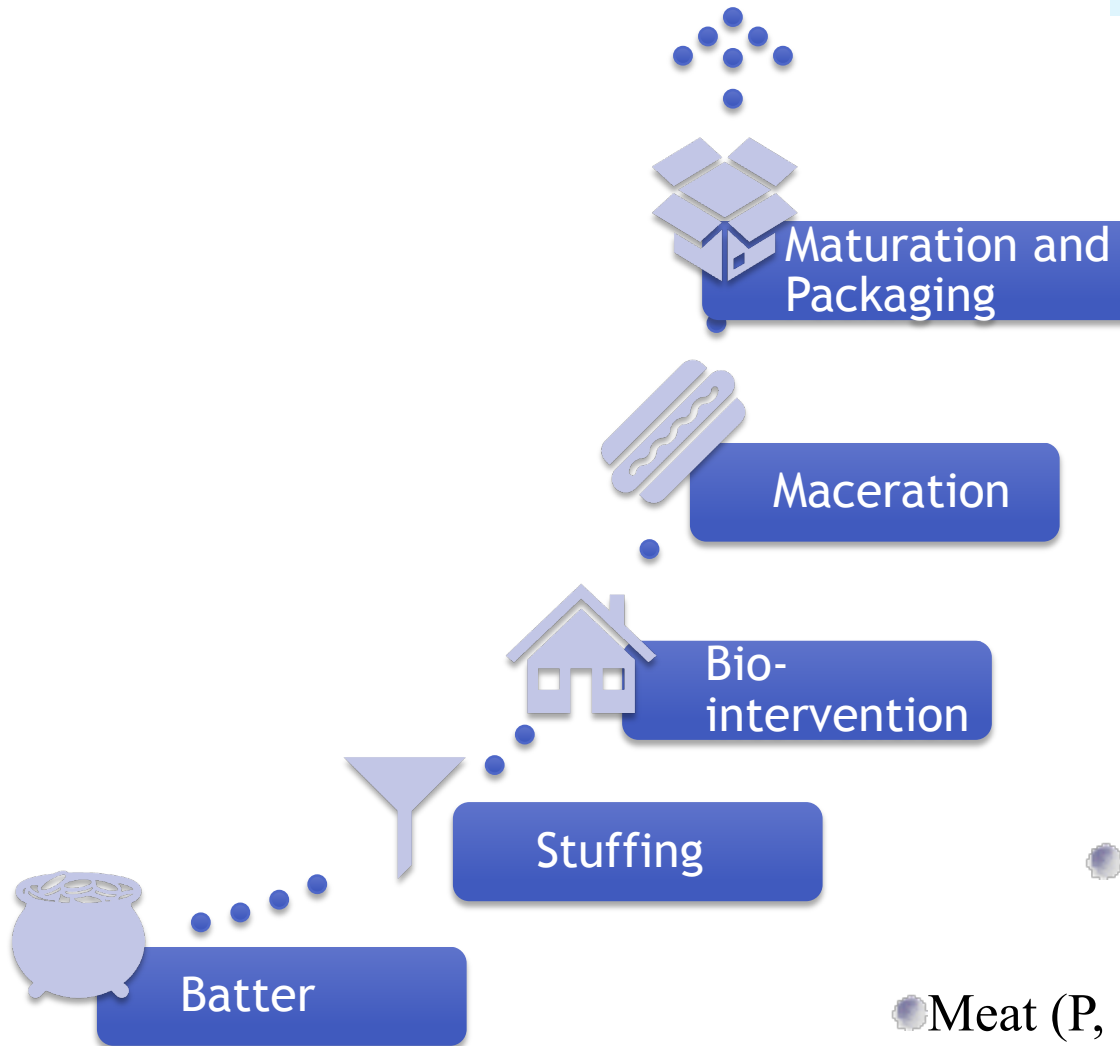
- Time (min, mode, max), Temp (min, mode, max), N_{LAB} (min, mode, max), a_w (min, mode, max), pH (min, mode, max), [LAC] (min, mode, max), $\mu_{maxref Path}$ (mean, sd), $\mu_{maxref LAB}$ (mean, sd), MPD_{Path} , MPD_{LAB}

- Reduction (min, mode, max) if extracts added

- W_{cheese} , $\rho_{Pressed}$, Yield, Dispersion

- Vol_{milk} , C (mean, sd), P_{lot} , $f_{entrapped}$

P, C in sausage pack (lot, unit)



Generic model for sausage

- Customisable for any fermented sausage
- *L. monocytogenes*, *Salmonella* or *S. aureus*

● pH_0 , Time, $D_{\text{ref}(pH=7.0)}$ (mean, sd), z_{pH} , [LAC] (min, mode, max), $\mu_{\text{maxref Path}}$ (mean, sd), Lag decay, Sausages_{Pack}

● Time (min, mode, max), Temp (min, mode, max), $EGR_{5^\circ C}$ (mean, sd), MPD_{Path} , T_{min} , $\text{Ln}q_0$ (mean, sd)

● Reduction (min, mode, max) if extracts added

● Casings (P_{lot} , N), Dispersion

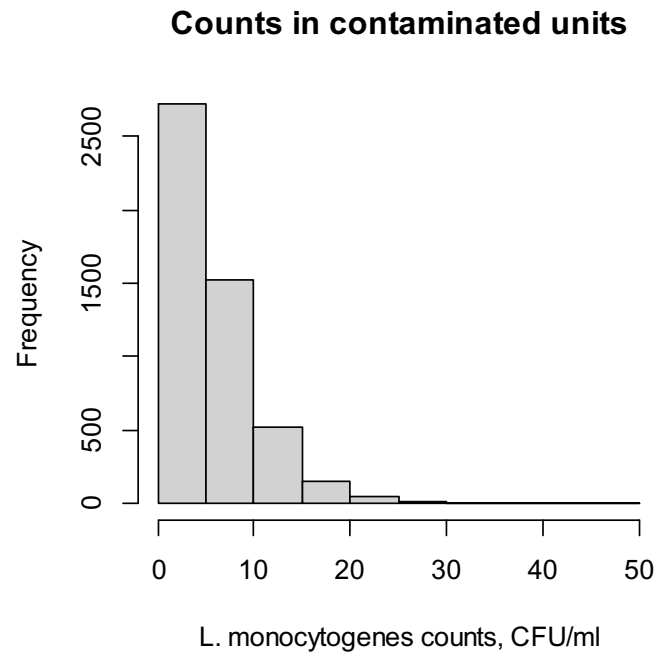
● Meat (P, C, prop), Fat (P, C, prop), Spices (P, C, prop)

5. Process risk models

- The PRM enabled the assessment of the safety of the actual manufacturing processes, and those with potential interventions.

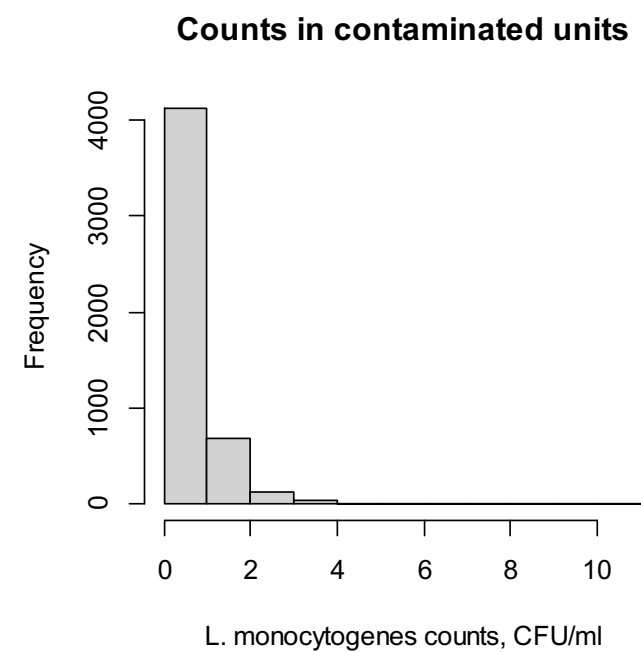
Lben fermented milk

- Baseline (Prev=0.05)



Lben fermented milk

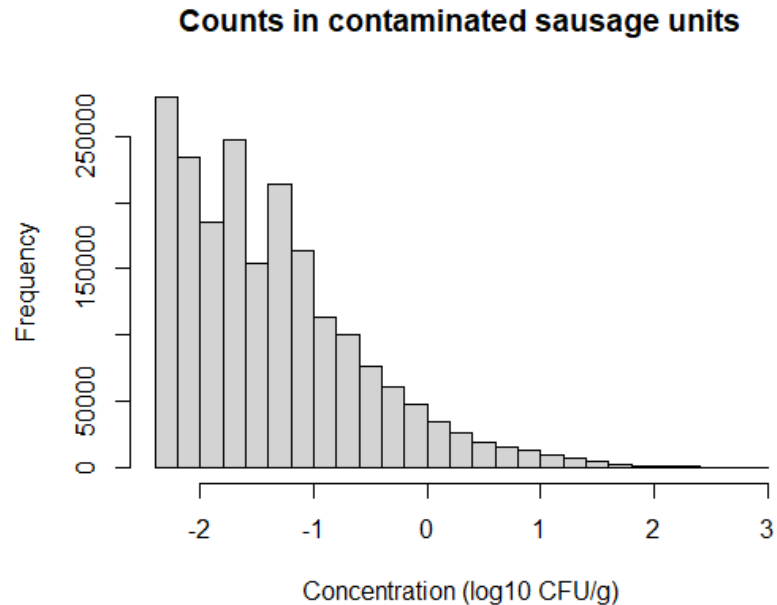
- Added with citrus peel extract (Prev=0.05)



5. Process risk models

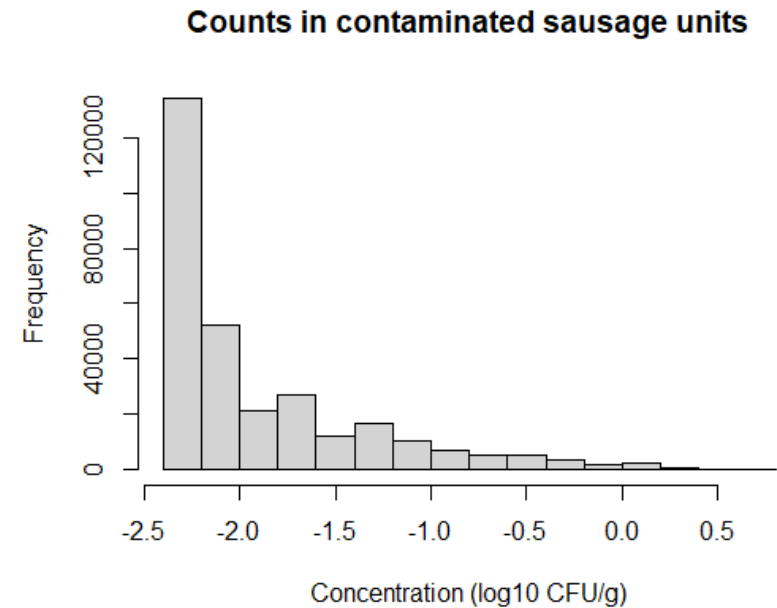
Merguez sausages

● Baseline (P=0.20)



Merguez sausages

● Optimised starter cultures (P=0.02)



- The best intervention strategies could be ranked according to effectiveness for most of the food products

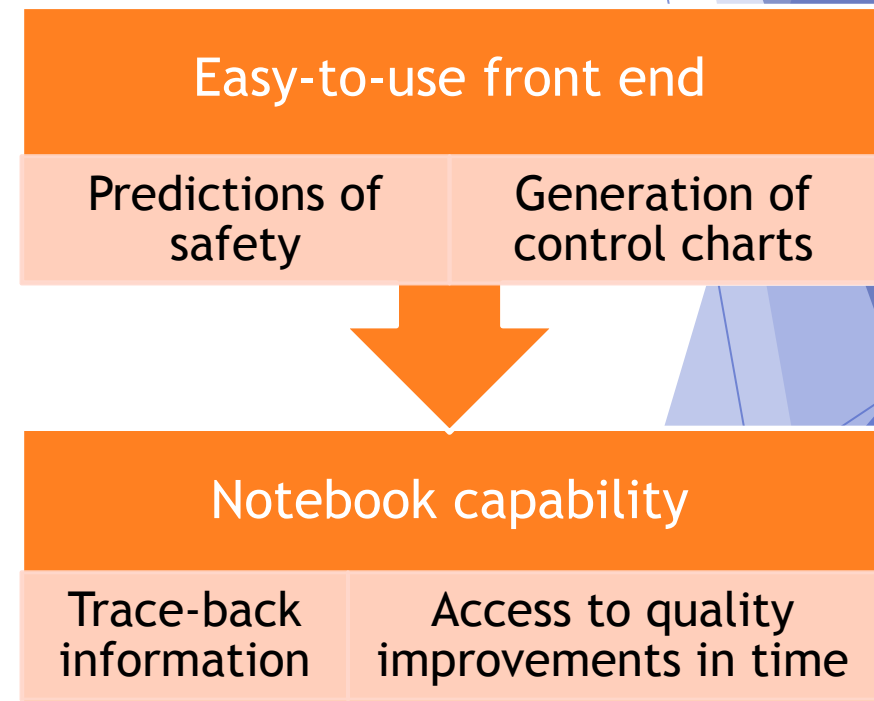
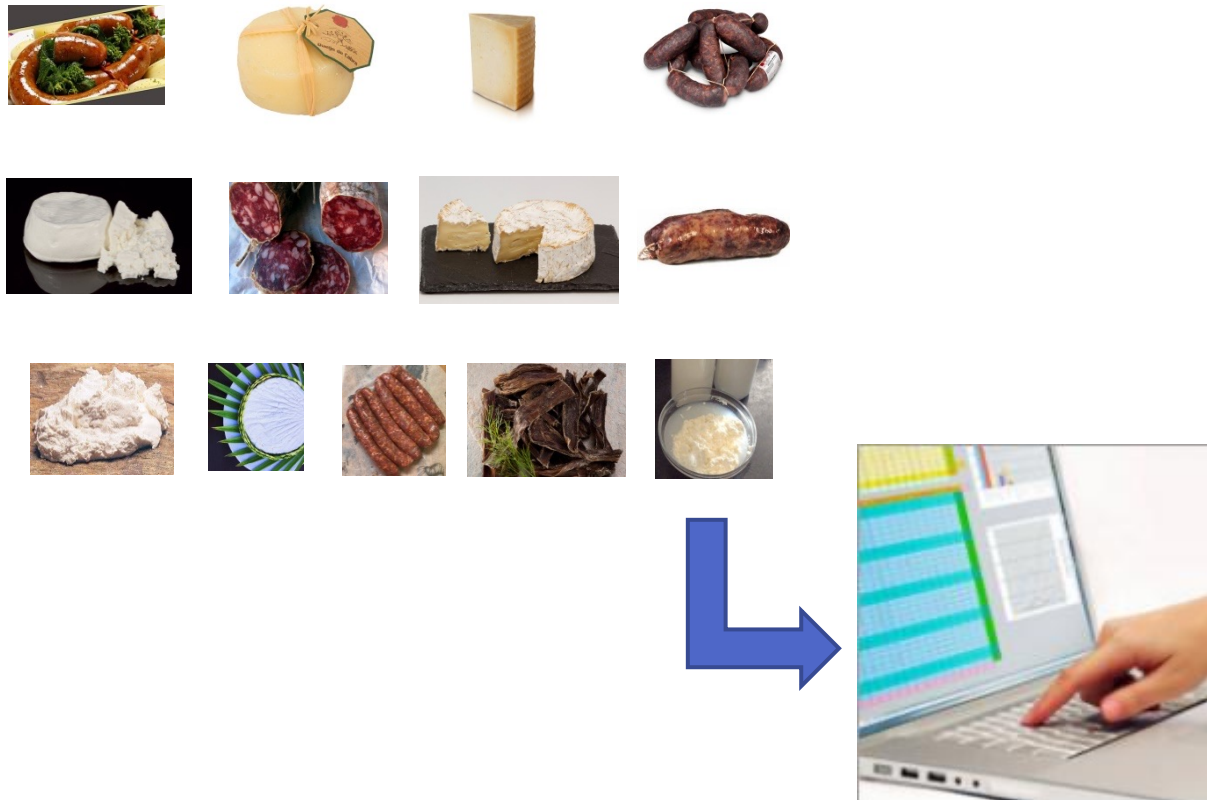
5. Process risk models

Example: *S. aureus* in Portuguese raw milk cheeses

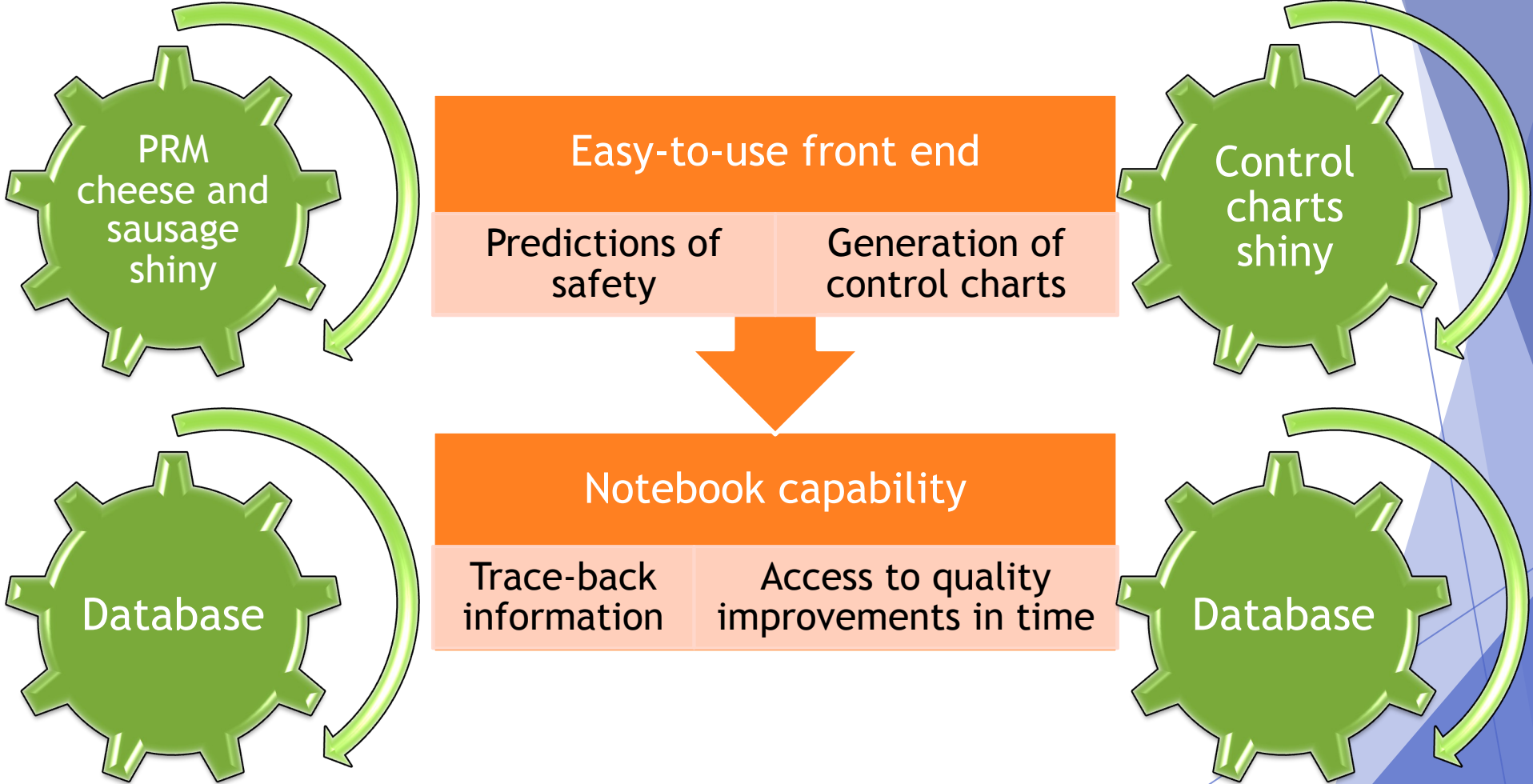
Scenario	Bulk (log CFU/g)	Log10_ interventi on	μ_{ref_mean}	LAB ₀ (log CFU/g)	Concentration (median) (log CFU/g)	% Reduction
Baseline	N(-2.0, 0.1)	0	0.78	Pert(4.0, 4.5, 6.0)	3.799 (3.264 - 4.385)	-
#1: Addition of 1.0% spearmint extract powder to curd	N(-2.0, 0.1)	Pert(0.3, 0.8, 1.5)	0.78	Pert(4.0, 4.5, 6.0)	3.183 (2.556 - 3.800)	16%
#2: Thermisation of goat's raw milk	N(-3.5, 0.1)	0	0.78	Pert(4.0, 4.5, 6.0)	2.736 (2.211 - 3.231)	28%
#3: Use of ad-hoc starter culture	N(-2.0, 0.1)	0	0.70	Pert(7.0, 8.2, 9.0)	-0.193 (-0.755 - 0.515)	105%
#4: = (#2 & #3)	N(-3.5, 0.1)	0	0.70	Pert(7.0, 8.2, 9.0)	-1.097 (-1.495 - -0.607)	130%

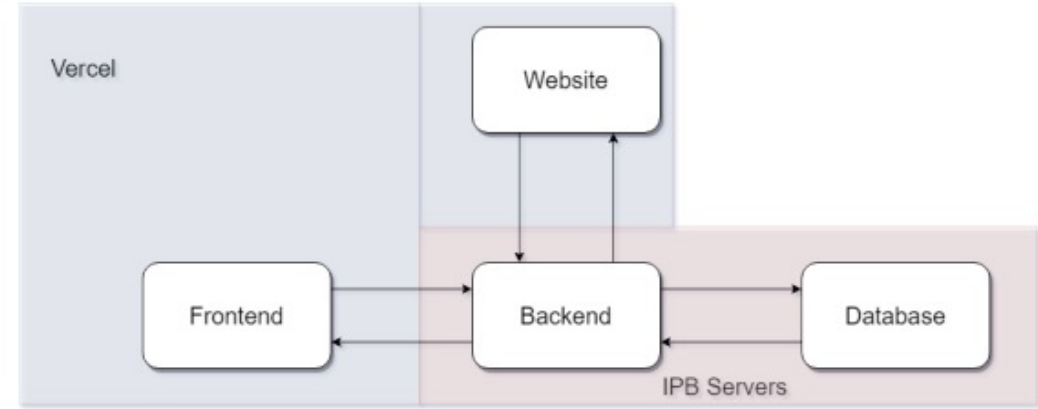
The ArtiSaneFood free tool

- ✓ The concept: To bring together all results allowing producers to store information/data of their processes and evaluate their safety

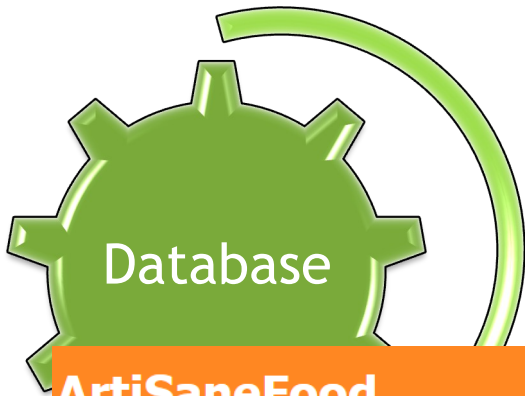


The ArtiSaneFood free tool





- Producers can introduce their own data from monitoring or controls of the end product
 - Create a company
 - Register members of the company
 - Associate products to the company
 - Insert data on a lot basis for analysis of microbial and physicochemical attributes for their foods



ArtiSaneFood

[Log Out](#)

serrano cheese - Ursula
Gonzales Barron

- Company Info
- Products
- Batch Data
- User Info
- Data Analysis



[Cancel](#) [Save](#) [Submit](#)

Company collaborators:

ubarron@ipb.pt

Company Name

serrano cheese

Country

Portugal

Address 1

bragança

City

bragança



serrano cheese - Ursula
Gonzales Barron

Company Info

Products

Batch Data

User Info

Data Analysis

[Add new](#)

Products

Queijo de Cabra	Open	Edit
Serrano cheese	Open	Edit
Alheira	Open	Edit
Alheira de Vinhais	Open	Edit



- serrano cheese - Ursula Gonzales Barron**
- Company Info
- Products
- Batch Data**
- User Info
- Data Analysis

[Export Data](#)[New Batch](#)

	Product	Batch ID	Data Type	Production Date	Insertion Date	
0	Serrano cheese	Batch1	Individual	2022-10-31	26/07/2023	...
1	Serrano cheese	Batch2	Individual	2022-11-16	04/02/2023	...
2	Serrano cheese	Batch3	Mean	2022-11-14	17/11/2022	...
3	Serrano cheese	Batch4	Mean	2022-11-16	18/11/2022	...
4	Serrano cheese	Batch 3	Mean	2023-01-20	06/02/2023	...
5	Serrano cheese	C1	Individual	16/11/2020	28/07/2023	...
6	Serrano cheese	C2	Individual	23/11/2020	28/07/2023	...
7	Serrano cheese	C3	Individual	02/12/2020	28/07/2023	...
8	Serrano cheese	C4	Individual	22/03/2021	28/07/2023	...

Table Filters:

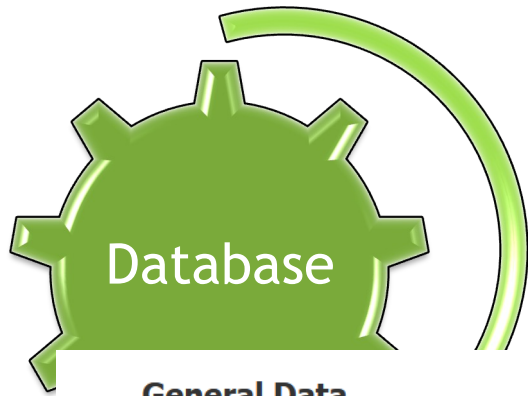
Product Name:

Production Date:

From:

To:

Search



General Data

Batch ID	Batch1
Product	Serrano cheese
Batch Size	100
Number of samples	2
Trial	Yes
Production Date	2022-10-31
Insertion Date	09/06/2023

Samples

Sample 1

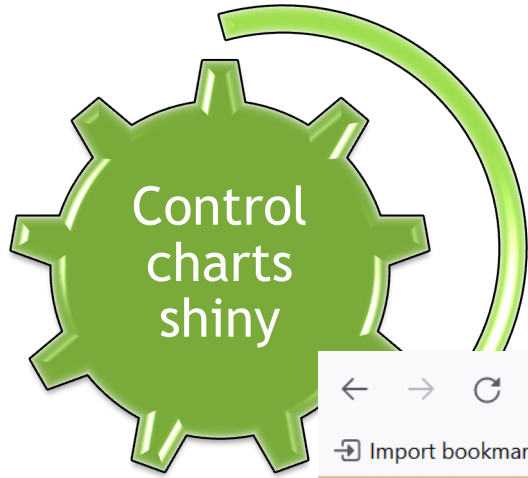
Sample 2

Microbiology

Nutritional

Bacteria	Value	Units
Mesophiles	3.4	(log CFU/g)
LAB	2.1	(log CFU/g)
Coliforms	4.3	(log CFU/g)
E. coli	0.6	(log CFU/g)
Staphylococci	-	(log CFU/g)
Bacillus cereus	-	(log CFU/g)
S. aureus	-	(log CFU/g)
L. monocytogenes	-	(log CFU/g)

Bacteria	Detected
Salmonella	0
Listeria	1

A screenshot of a web browser displaying the 'Our Models' page of the ArtiSaneFood application. The browser's address bar shows the URL 'https://arti-sane-food-frontend.vercel.app'. The page has an orange navigation bar with the following items: 'ArtiSaneFood', 'The Project', 'Food Products', 'Models', and 'Food Companies'. The main content area features a large orange heading 'Our Models' and three orange boxes below it, each containing a model name: 'Simulation Model for Cheese-Making Process', 'Simulation Model for Sausage-Making Process', and 'Control Charts'.

← → ↻ <https://arti-sane-food-frontend.vercel.app> ☆

Import bookmarks... Getting Started Iberia | Manage my Bo... Resources of PIF | Zen... Facebook

ArtiSaneFood The Project Food Products Models Food Companies

Our Models

Simulation Model for Cheese-Making Process

Simulation Model for Sausage-Making Process

Control Charts



Control charts shiny

Select inputs

Select product:
Serrano cheese

Select bacteria:
S_aureus

Batch summary statistics

Copy CSV Excel PDF Print

Show 10 entries Search:

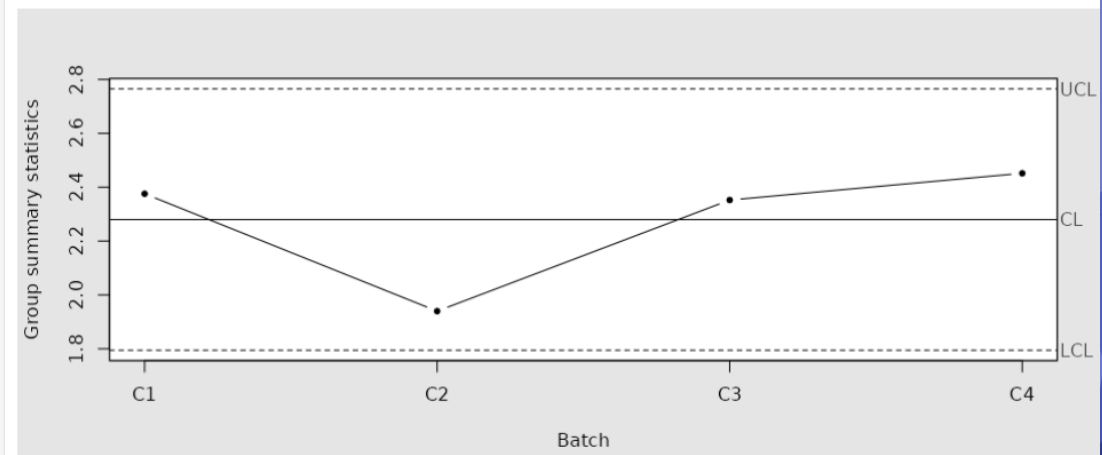
Batch	n	Mean	SD	Range
All	All	All	All	All
C1	5	2.376	0.2066	0.3890
C2	5	1.940	0.1346	0.3010
C3	5	2.352	0.6669	1.340
C4	5	2.452	0.5862	1.335

Showing 1 to 4 of 4 entries

Previous 1 Next

X-Bar Control Chart R Control Chart

X-Bar Control Chart: shows the process variation over time.



Number of groups = 4
Center = 2.27985
StdDev = 0.3616724

LCL = 1.794616
UCL = 2.765084

Number beyond limits = 0
Number violating runs = 0



Control charts shiny

Select inputs

Select product:

Serrano cheese

Select bacteria:

C_perfringens

Batch summary statistics

Copy CSV Excel PDF Print

Show 10 entries

Search:

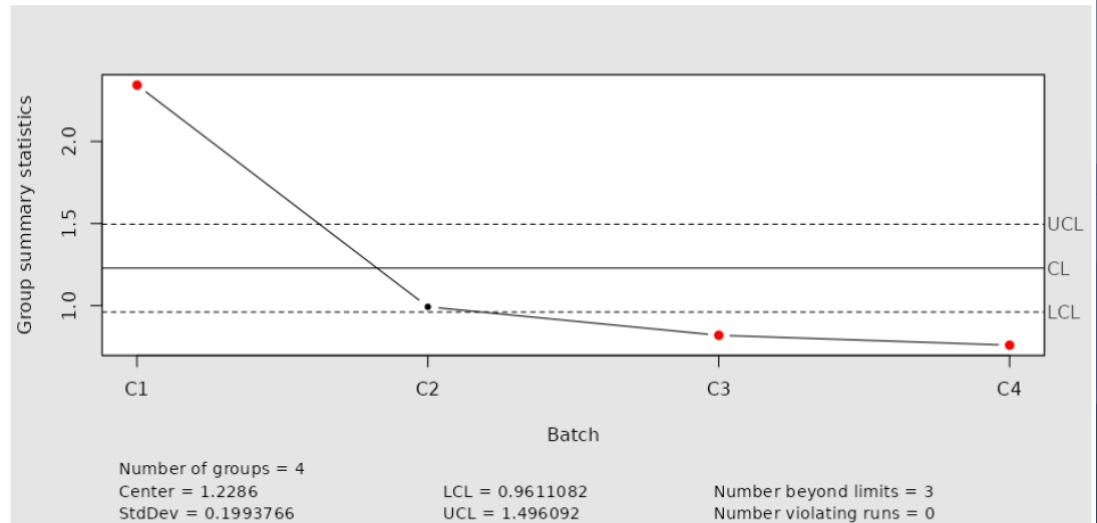
Batch	n	Mean	SD	Range
All	All	All	All	All
C1	5	2.343	0.1961	0.4750
C2	5	0.9926	0.4032	0.7780
C3	5	0.8194	0.1649	0.3010
C4	5	0.7592	0.1346	0.3010

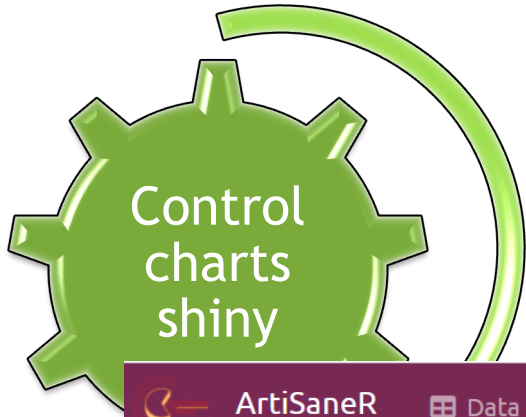
Showing 1 to 4 of 4 entries

Previous 1 Next

X-Bar Control Chart R Control Chart

X-Bar Control Chart: shows the process variation over time.





Control charts shiny

Select inputs

Select product:
Merguez

Select bacteria:
Mesophiles

Batch summary statistics

Copy CSV Excel PDF Print

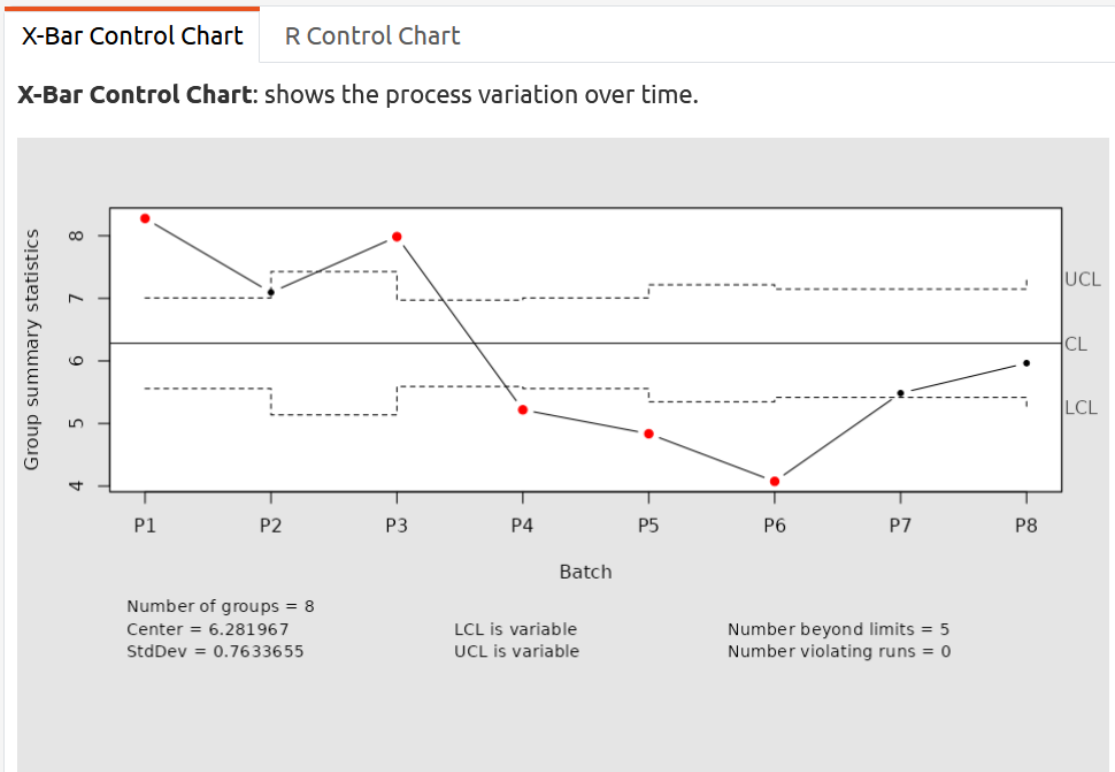
Show 10 entries

Search:

Batch	n	Mean	SD	Range
All	All	All	All	All
P1	10	8.277	0.2559	0.7608
P2	4	7.094	1.641	3.356
P3	11	7.985	0.6208	1.652
P4	10	5.219	0.4720	1.215

Showing 1 to 8 of 8 entries

Previous 1 Next





Open the link:

<https://arti-sane-food-frontend.vercel.app/>

And try by yourselves!

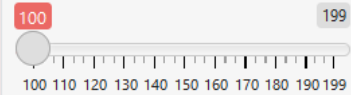
The screenshot shows the 'Artisaner' web application. The top navigation bar includes 'Introduction', 'Coagulation', 'Moulding', 'Biointervention', 'Ripening', and 'About'. The main content area is titled 'PROCESS RISK MODELS: Simulation Model for Cheese-Making Process'. It features a 'Select input' section with a slider for 'Weight of cheese (g)' set to 500 and an 'UPDATE' button. The 'Model' section describes the simulation of Listeria monocytogenes prevalence and concentration through four stages: milk in vat and coagulation, moulding, bio-intervention, and maturation. It lists specific cheese types like IPB, UCO, and ISBST/UMA. The 'Model functions' section lists four functions: Lot generation, Moulding, Biointervention, and Ripening. Logos for 'ARTISANE FOOD' and 'Food Safety and Quality Analytics' are visible at the bottom.

The screenshot shows the 'Artisaner' web application for the 'Simulation Model for Sausage-Making Process'. The top navigation bar includes 'Introduction', 'Batter', 'Stuffing', 'Biointervention', 'Maceration', 'Maturation & Packaging', and 'About'. The main content area is titled 'PROCESS RISK MODELS: Simulation Model for Sausage-Making Process'. It features a 'Select inputs' section with three sliders: 'Number of lots sampled' (set to 500), 'Number of units in a lot' (set to 500), and 'Sausage weight (g)' (set to 150), along with an 'Update' button. The 'Model' section describes the simulation of Salmonella spp., Staphylococcus aureus, and Listeria monocytogenes prevalence and concentration through six stages: mixing of ingredients, stuffing, bio-intervention, maceration, maturation/curing, and packaging. It lists specific sausage types like IPB, UCO, and UIZ/ISBST/UMA. The 'Model functions' section lists six functions: Lot generation, Stuffing, Biointervention, and three related to cross-contamination. Logos for 'ARTISANE FOOD' and 'Food Safety and Quality Analytics' are visible at the bottom.

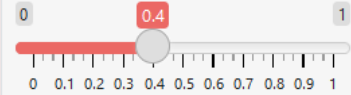


Select inputs

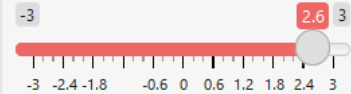
Set a random seed



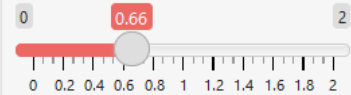
Prevalence in main ingredient 1



Mean contamination in main ingredient 1 (log10 CFU/g)



St. dev. in main ingredient 1 (log10 CFU/g)



Proportion of main ingredient 1 (%)

Variability of contamination in bulk batter

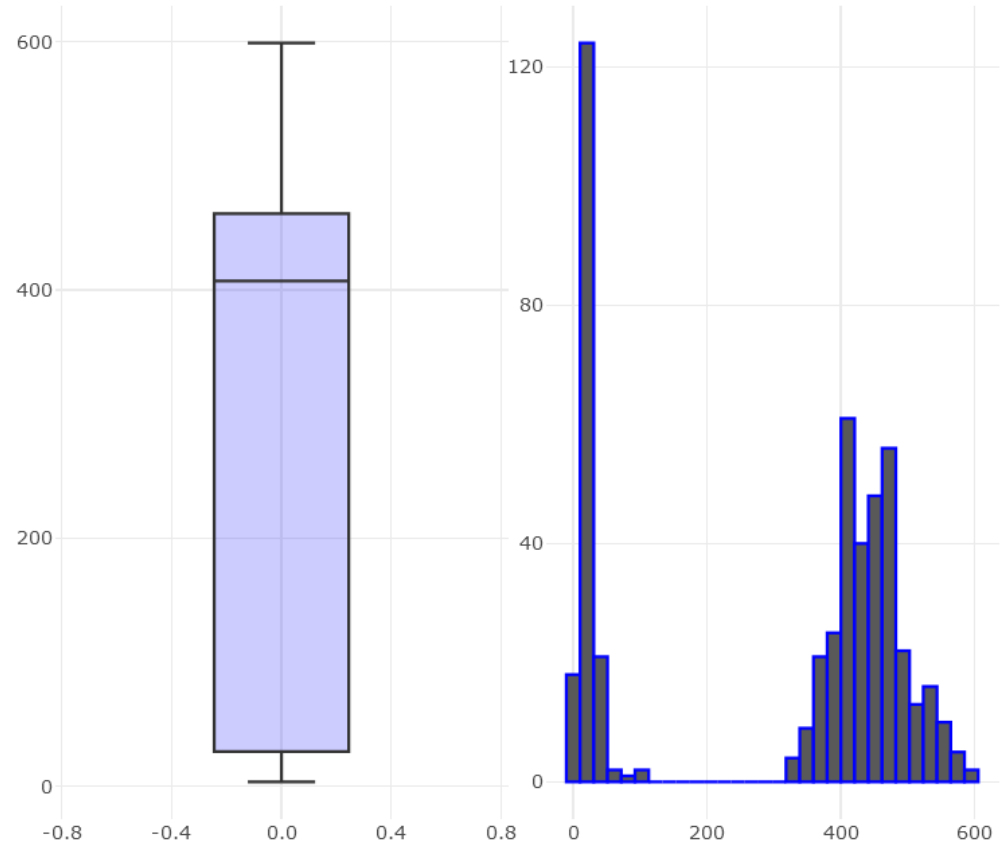
Prevalence of contaminated lots
[1] 0.6167

Summary statistics

	Statistics	Counts (CFU/g)	Counts (log10 CFU/g)
1	Minimum	3.548	0.5499
2	pct 2.5th	3.616	0.5582
3	Mean	304.2	2.190
4	Median	407.0	2.610
5	pct 97.5th	549.0	2.740
6	Maximum	598.9	2.777

Counts distribution (CFU/g)

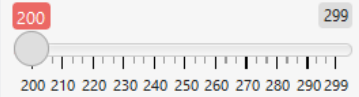
ECDF



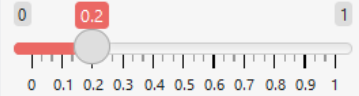


Select inputs

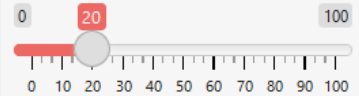
Set a random seed



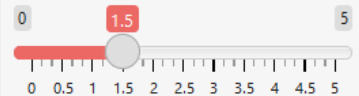
Probability of having casings contaminated on a lot basis



Numbers of microbes on the internal surface of a single casing (CFU)



Dispersion factor of the Beta distribution



Update

Variability of mean contamination between lots after stuffing

Prevalence of contaminated lots after stuffing
[1] 0.69336

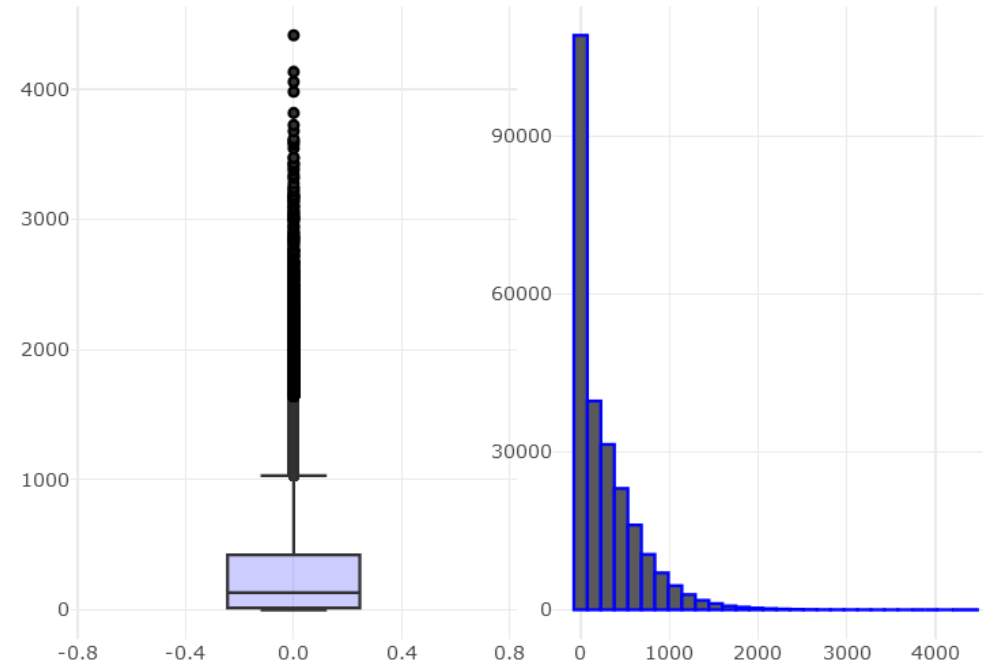
Summary statistics | Counts distribution (CFU/g)

	Statistics	Counts (CFU/g)	Counts (log10 CFU/g)
1	Minimum	0.1308	-0.8833
2	pct 2.5th	0.1327	-0.8771
3	Mean	275.3	1.889
4	Median	397.6	2.599
5	pct 97.5th	548.8	2.739
6	Maximum	597.7	2.777

Variability of contaminated sausages after stuffing

Prevalence of contaminated sausages after stuffing
[1] 0.6921064

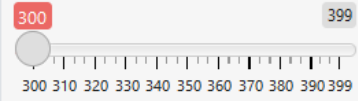
Summary statistics | Counts distribution (CFU/g)



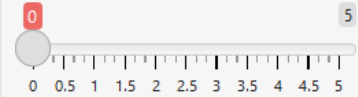


Select inputs

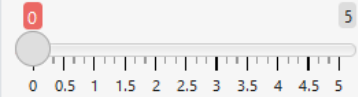
Set a random seed



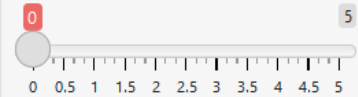
Minimum log10 reduction



Mode log10 reduction



Maximum log10 reduction



Update

Variability of mean contamination between lots before maceration

prevalence of contaminated lots before maceration
[1] 0.69336

Summary statistics

Counts distribution (CFU/g)

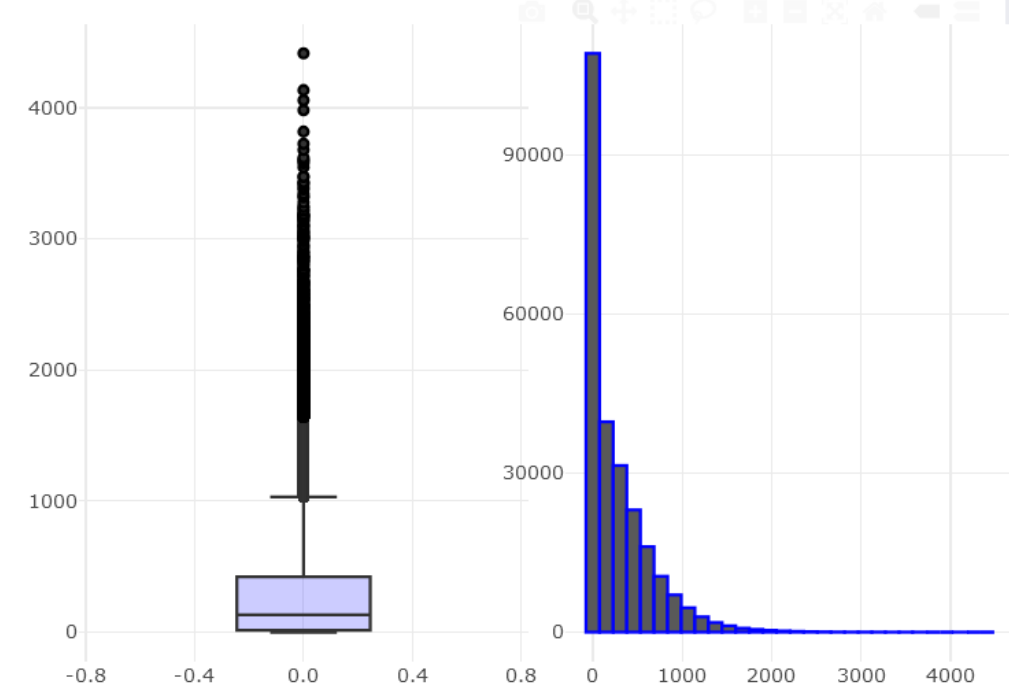
	Statistics	Counts (CFU/g)	Counts (log10 CFU/g)
1	Minimum	0.1308	-0.8833
2	pct 2.5th	0.1327	-0.8771
3	Mean	275.3	1.889
4	Median	397.6	2.599
5	pct 97.5th	548.8	2.739
6	Maximum	597.7	2.777

Variability of contaminated sausages before maceration

Prevalence of contaminated sausages before maceration
[1] 0.6921064

Summary statistics

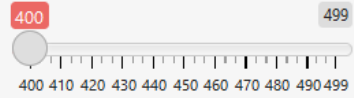
Counts distribution (CFU/g)



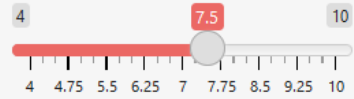


Select inputs

Set a random seed



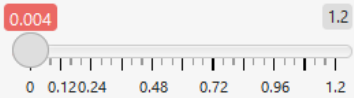
Maximum population density (log10 CFU/g)



Mean exponential growth rate at 5 °C (1/h)



St. error of the mean exponential growth rate at 5 °C (1/h)



Nominal minimum

Variability of mean contamination between lots after maceration

Prevalence of contaminated lots after maceration [1] 0.69336

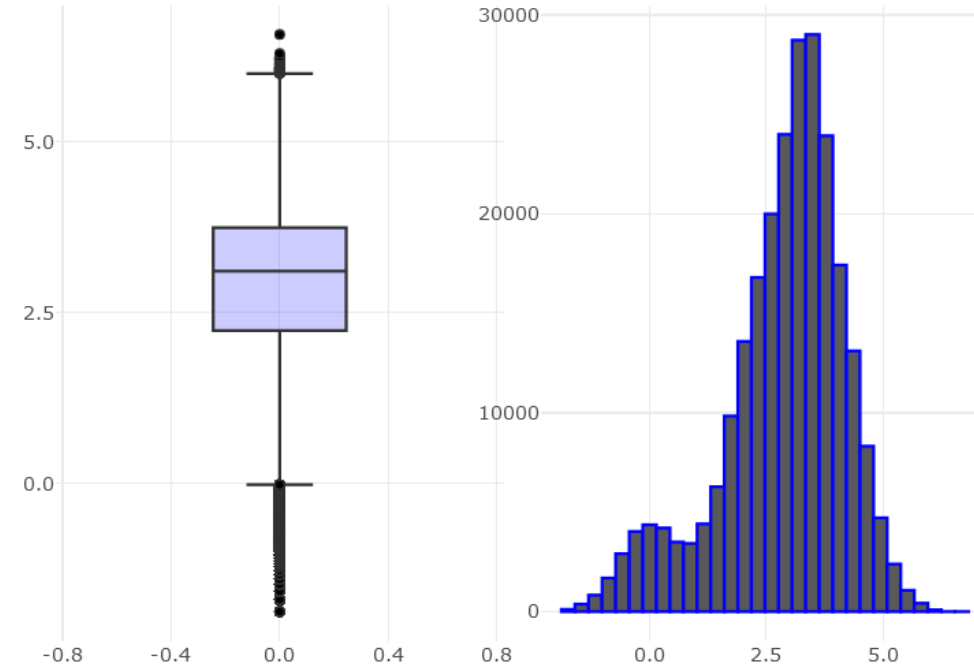
Summary statistics Counts distribution (log10 CFU/g)

	Statistics	Counts (CFU/g)	Counts (log10 CFU/g)
1	Minimum	0.2589	-0.5869
2	pct 2.5th	0.6814	-0.1666
3	Mean	1.101e+4	3.025
4	Median	1,995	3.300
5	pct 97.5th	8.056e+4	4.906
6	Maximum	4.793e+5	5.681

Variability of contaminated sausages after maceration

Prevalence of contaminated sausages after maceration [1] 0.6921064

Summary statistics Counts distribution (log10 CFU/g)





Select inputs

Set a random seed

500 599

Sausages pH at the start of maturation

3.5 5.6 7

Maturation time at low temperature (h)

24 120 240

Log10 of reference D (day) at pHref=7.0

0 1.04 3

St. dev. of log10 of reference

Variability of mean contamination between lots

Prevalence of contaminated lots [1] 0.69336

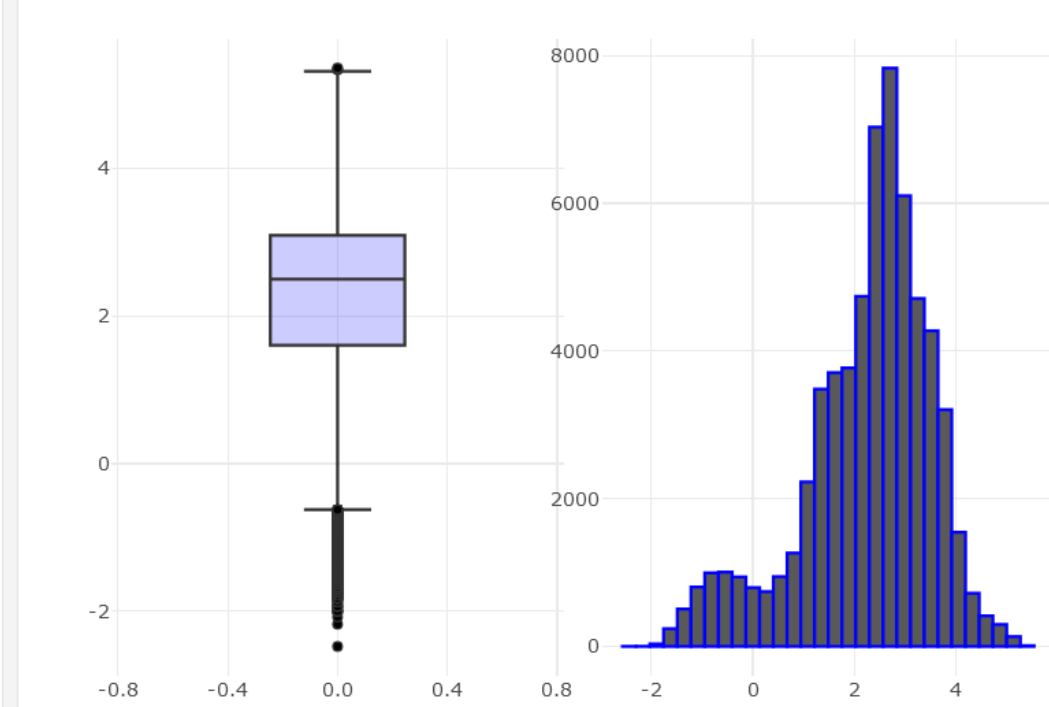
Summary statistics Counts distribution (log10 CFU/g)

	Statistics	Counts (CFU/g)	Counts (log10 CFU/g)
1	Minimum	0.02901	-1.537
2	pct 2.5th	0.1179	-0.9285
3	Mean	2,299	2.292
4	Median	350.4	2.545
5	pct 97.5th	1.352e+4	4.131
6	Maximum	1.067e+5	5.028

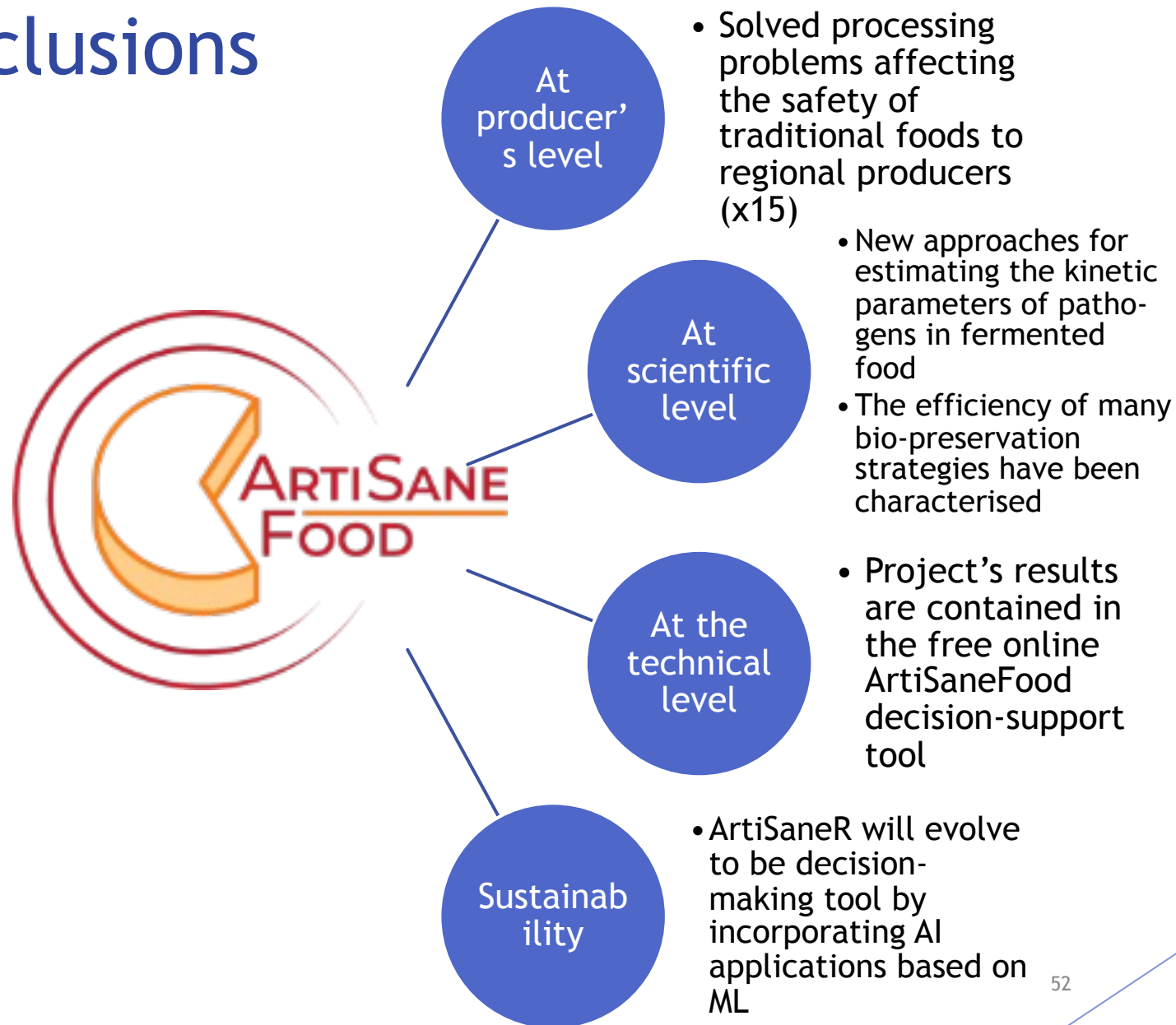
Variability of contamination in the packs

Prevalence of contaminated packs [1] 0.69336

Summary statistics Counts distribution (log10 CFU/g)



Conclusions





ArtiSaneFood - Innovative bio-interventions and risk modelling approaches for ensuring microbial safety and quality of Mediterranean artisanal fermented foods



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